

HYPRO® NOZZLES CROP SPRAYING POCKET GUIDE 2017-18

Spray nozzles have been manufactured at Pentair's Cambridge, UK site for 60 years, initially under the Lurmark name and now the Hypro® brand.

Pentair is also the leading international producer of agricultural pumps sold under Hypro®, Shurflo® and Berkeley® brand names.

Hypro® spray nozzles, sprayer pumps and components are fitted by the world's premier manufacturers of spray equipment.

Pentair is a \$4.9 billion company with more than 50 manufacturing sites and 19,000 employees worldwide. Pentair offer a full range of flow management, filtration, thermal management and equipment protection solutions to a wide range of industries.

This booklet is designed as a quick reference to help you select nozzles that will achieve efficient and safe spraying. Because we are constantly improving our products and services, specifications may be subject to change from time to time.





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BCPC SPRAY QUALITY

Droplet size is affected by nozzle flow rate, spraying pressure and the spray angle, the agro- chemical formulation that is being sprayed can also have an effect.

Generally smaller droplets result in improved spray coverage, especially of smaller targets. They can move laterally through the upper layers of a crop canopy, but are less likely to penetrate into a thicker crop. They will drift more though, resulting in spray landing where it is not intended.

Larger droplets will reduce spray drift, but there will be fewer droplets for a given spray volume (halving the droplet diameter results in 8 times fewer droplets). Heavier droplets are more likely to bounce off plant leaves, so spray coverage can be compromised. Increasing total water volume can help, but will reduce spraying efficiency, work rates and spraying timeliness.

For conventional hydraulic nozzles the 'quality' of the spray is defined by the Volume Median Diameter (VMD) which is the droplet size where half of the volume of spray is in larger droplets and half is in smaller droplets.

The BCPC International Spray Classification System offers five spay quality categories: VERY FINE, FINE, MEDIUM, COARSE AND VERY COARSE, each category covers a range of VMDs:

FINE (VMD RANGE 150-200 ym)

Produce more droplets per unit area to enhance spray retention on the target. Suitable for contact acting fungicides and insecticides. There is a higher risk of spray drift with fine sprays.

MEDIUM (VMD RANGE 200-300 ym)

A mixed droplet spectrum ideal for most targets. The default option if no other spray quality is indicated.

COARSE (VMD RANGE 300-400 ym)

Use with residual / soil applied herbicides and where drift reduction is the priority, for example close to water.

Hypro Nozzle	Drift Reduction*	015	02	025
Guardian AIR	> 75% (LERAP/JKI)	1.0 - 1.25 bar	1.0 - 1.25 bar	1.0 - 1.5 bar
Guardian AIR Twin	50%-75% (LERAP/JKI)	-	2.0 - 2.25 bar	2.0 - 2.25 bar
Ultra Low Drift	> 90% (JKI)	-	-	-
NEW 3D Nozzle	> 50% (LERAP)	-	-	Awaited

DRIFT CLASSIFICATION SUMMARY FOR HYPRO NOZZLES

* Drift reduction at the pressures shown is indicated as a percentage compared to a standard flat fan nozzle and test pressure. In the UK, LERAP approved nozzles can reduce the buffer zones on some chemical labels.

Spray manufacturers usually indicate the optimum BCPC spray quality on their product labels and in most cases this is a medium spray with a mixed droplet size spectrum. Where there is a BCPC spray quality classification for Hypro nozzles, it is indicated in the nozzle tables on pages 14-28.

AIR INDUCTION NOZZLES

BCPC spray quality is not defined for air induction nozzles because they have different physical properties when compared to fluid-only droplets.

Adding air means that the same amount of fluid makes more droplets, improving spray coverage. It also increases droplet size (VMD) but reduces weight. The lighter droplets travel more slowly, reducing impact and bounce off leaves.

Hypro's Guardian Air range has air-included droplets that are smaller than all others. As a result it can be recommended in place of conventional 'medium' spray quality on many targets, with the advantage drift reduction in the range of 50 to 75%.



By inclining the spray forward or backward droplets will also move laterally which is an advantage on some targets.

Air Induction and conventional nozzles are compared for different targets on pages 12 and 13 of this guide. More details can be found in the AHDB Nozzle Selection Chart at: https:// cereals.ahdb.org.uk/publications.

Around Europe various authorities, including the UK's CRD (LERAP) and Germany's JKI, classify and approve spray nozzles for their drift reduction, some of these are shown below.

03	035	04	05	06	08
1.0 -1.5 bar	1.0 - 1.5 bar	1.0 - 1.5 bar	1.0 - 1.5 bar	-	-
2.0 - 3.0 bar	2.0 - 2.5 bar	2.0 - 3.0 bar (25-50% reduction)	2.0 - 3.0 bar	2.0 - 3.0 bar	2.0 - 3.0 bar
2.5 - 3.0 bar (50% reduction)	N/A	2.5 - 3.0 bar	2.5 - 8.0 bar	-	-
1.0 bar	1.0 bar	1.0 bar	1.0 bar	Awaited	Awaited

IDENTIFYING WIND SPEED

The BCPC advises that wind speeds of 3.2 to 6.5 km/h (2 - 4 mph) are ideal for spraying. The table below explains how to judge wind speed. If conditions deteriorate and spraying has to stop, any spray that is left in the tank must be agitated and ideally regularly recirculated to prevent settling and blockages once spraying resumes.



* Wind speed at typical boom heights is lower than Beaufort speeds which are measured at 10 metres.

FORWARD SPEED

Usual spraying speeds are limited to around 16km/h, higher speeds increase work rate but they also increase turbulence that may result in unacceptable spray drift and boom bounce that will affect the evenness of the spray pattern along the boom.

Once spraying speed has been chosen, select the nozzle size that delivers the required spray volume and spray quality using the tables on pages 14 - 28.

Add up the output of each nozzle at the planned spraying pressure to ensure there is enough capacity in the pump at the planned speed, allowing extra capacity for agitation. With automatic rate controllers, a change in speed results in a change in pressure which consequently affects spray quality, so it is important to stick to the forward speed as much as possible once a nozzle has been chosen.



To calculate speed in km/h; divide 360 by the number of seconds it takes to travel 100 metres.

SELECTING SPRAY VOLUME RATE

Acceptable water rates can be found on the agrochemical product label (in litres of water per hectare) with recommended upper and lower limits.

Select a rate based on the spray coverage that is required, considering the target and the chemical mode of action; e.g. covering a dense canopy with a contact acting spray will require the higher end of the volume range. Generally when using larger droplets also keep towards the upper end of the volume guidelines and if in doubt use higher water volumes.

SPRAY PATTERNATION

Hypro flat fan nozzles are designed to be used on a spray boom such that each adjoining pattern overlaps to give even spray distribution along the boom.



Evenness of patternation can be assessed by spraying water onto an area of dry concrete. If it dries evenly, patternation is good, if not, adjust the boom height and repeat the test.

The boom height in the field should be set so that the pattern overlaps on the target (e.g. ground, weed, or crop). Always ensure that the boom does not go below the minimum single pattern overlap height, allowing for boom bounce.

Boom heights for different nozzle angles	110° Spray Angle at 50 cm nozzle spacing	80° Spray Angle at 50 cm nozzle spacing			
Single pattern overlap (minimum)	35 cm	60 cm			
Double pattern overlap	70 cm	120 cm			
Recommended boom height	50 cm	75 cm			

Always choose the lowest boom height to minimise spray drift.



Sprayer Calibration

Sprayers should be re-calibrated every 100 hectares (250 acres) of spraying. Check and clean all filters and ensure the pump feed and delivery lines are free of restrictions prior to calibration. To calibrate a sprayer, always use clean water only:

- Using a calibrated measuring cylinder, measure the output from a minimum of four nozzles (at least one from each boom section) and compare it to the flow rates shown in the nozzle tables on pages 14-28.
- If the output of these nozzles differs slightly from required, adjust the pressure until the correct rate is achieved at each nozzle. Ensure that a pressure change does not change the desired spray quality.
- If the output of these nozzles differ by a large amount which cannot be compensated for by pressure, they are likely to be worn. All nozzles should then be replaced and the sprayer re-calibrated.
- Any individual nozzle varying by more than 5% from the average, as well as nozzles showing uneven spray patterns should be replaced.



Nozzle calibration charts are intended only as an approximate guide to performance. Variation can occur, particularly with liquids of varying viscosity and specific gravity, although this can be corrected for (see page 52). Pentair offers equipment that allows you to check the pressure and spray output at the nozzle (for details see page 38).

FILLING THE TANK

Agitation reduces as the tank fills up with water. Always fill the tank by one third before adding chemical to avoid excessive agitation and foaming. Avoid adding chemical to a full tank when agitation is at its lowest.



CONTAINER CLEANING

Always rinse containers out as they are emptied. This means that chemical residues end up in the tank for spraying and contaminated containers are not left around whilst you are in the field.

Selecting the right cleaning nozzle will ensure that containers are 100% clean, as well as saving time and water. Pentair offer a selection of nozzles designed for cleaning agrochemical containers (see page 33).

BLOCKED NOZZLES

Nozzle orifices are designed to a very high level of precision. Blocked nozzles should be cleared by soaking in water and cleaning with a soft brush and air line. NEVER blow through the nozzle orifice by mouth. Do not poke with wire or pins, as this will cause damage. At the end of spraying, nozzles should be removed, soaked, cleaned and re-fitted, especially where a different chemical is going to be sprayed next.

NOZZLE WEAR AND TEAR

Nozzles wear out in the course of normal use. This cannot be seen visually, so nozzles should be calibrated regularly. Keep one unused nozzle aside from each new set as a comparison. The whole set should be renewed when output has increased to more than 110% of the published flow rate.

Most Hypro nozzles are made out of polyacetal, an engineering polymer that meets the chemical and wear tolerance of agrochemical spraying at a reasonable cost. Typically, polyacetal nozzles should be changed every 1 or 2 seasons of use.

WHY DOES NOZZLE CONDITION MATTER?

A nozzle that is worn will apply more chemical than intended. For example a worn set of nozzles applying 10% extra to a winter wheat crop could cost on average up to £13/ha in extra chemical, easily enough to justify the cost of a replacing all the nozzles.

If the sprayer is fitted with an automatic rate controller, pressure will fall if nozzles are

worn and this will affect the droplet size and spray quality. Uneven wear will also affect the spray pattern.

Nozzle problems are one of the main reasons that sprayers fail their



tests under the UK National Sprayer Testing Scheme. In 2015-16 more than 27% of the 16,000 sprayers tested failed their tests for this reason.

Under the ISO 16122-2:2015 sprayer test protocol, nozzles must now be tested on all sprayers every 3 years.



Popular Nozzle Types

Hypro produces nozzles for almost every conceivable application, the following popular nozzle types cover many of the most common agricultural spraying requirements:



Guardian AIR™ 110° Air-induction Nozzles (see p14)

The air induction nozzle with the finest drops to optimise the balance between drift reduction and spray coverage. Suitable for a wide variety of applications to cereals, oilseed rape and other combinable crops. Effective down to 100 l/ha of water.



IKI 75% drift reduction



Guardian AIR Twin 110° Air-induction Nozzles (see p15)

Twin 30° forward and rearward inclines, based on the finer droplet spray quality of Guardian AIR. Ideal for ear sprays and penetrating into denser crop canopies.

2 star at 2-3 bar



IKI Up to 50% drift reduction



Ultra Low Drift 120° Nozzles (see p16)

Significant reduction in drift from coarse air-filled droplets. Suitable for soil-active and translocated foliar sprays on larger targets.



NEW 3D 100° Nozzles (see p17)

An inclined spray that improves coverage of vertical targets such as soil clods and small grass weeds and gets spray into crop canopies. Eliminates the smallest droplets to reduce drift by 60-75%.



Hypro Flat Fan 110° & 80° Nozzles (see p18 and p20)

Versatile nozzle suitable for application of herbicides, fungicides, insecticides and growth regulators. Mixed droplet spectrum suitable for a wide range of targets.



Hypro Flat Fan VP 110° & 80° Nozzles (see p19 and p21)

Can be used over pressures of 1 to 5 bar. Ideal for use with automatic rate control systems. Mixed droplet spectrum suitable for a wide range of targets.



PoliJet (AN) and Deflectip (DT) Anvil 55° - 130° Nozzles (see p22)

Ideally suited to knapsack spraying. Designed with uniform distribution and to minimise nozzle blockage. A choice of spray angle options suitable for spraying different swath widths with a single nozzle.



Lo-Drift 110° Nozzles (see p23)

The original drift reducing nozzle that features a pre-orifice but no air induction. Spray is typically coarser than a conventional flat fan nozzle producing half the drift. Available in polyacetal or PVDF.



Evenspray 80° Nozzles (see p24)

Non-tapering spray pattern designed specifically for non-overlapping applications such as herbicide band spraying or use in knapsack sprayers.



Cone Spray SwirlTip Disc and Core 80° - 90° Nozzles (see p25)

Finely atomised droplets in hollow cone pattern, suitable for contact acting chemicals. Designed for band spraying or misting spray applications.



Hi-Flow Nozzles (see p26)

A wide angle nozzle that generates an extremely coarse spray, available in a range of high flow rates. Typically used to apply fertiliser and non-selective herbicide in tank mixture.

ESI Liquid Fertiliser Nozzles (see p27)



One of the most compact liquid fertiliser nozzles on the market. A unique jet array and stabilising diffuser creates 6 solid streams for excellent distribution of fertiliser and minimal crop scorch.



Hypro XT Nozzles for Boomless Spraying (see p28)

XT nozzles throw a very coarse spray in a swath up to 4.9 metres wide and can be used instead of a spray boom or to extend the spraying width. Ideal for use in forests, amenity or pastureland where there are obstructions to spraying.



Hypro TwinCap (see p29)

Accommodates two spray nozzles back-to-back in the same bayonet cap. Increase spray volume without coarsening spray quality and 30° inclines direct spray under crop canopies.



Hypro FulcoTip (FCX) 90° Nozzles (For details see www.hypro.pentair.com) Full cone pattern. Suitable for spot spraying with knapsack sprayers. Medium to fine spray over 1-10 bar pressures. PART NUMBERS: 30FCX02 to 30FCX08.



Hypro HollowTip (HCX) 80° Nozzles (For details see www.hypro.pentair.com) Hollow cone pattern with fine spray quality over 3-10 bar pressures. PART NUMBERS: 30HCX2 to 30HCX18.



Misting Nozzles (For details see www.hypro.pentair.com)

Extremely fine droplets and very low flow rates 0.03-0.6 l/min at up to 10 bar. Suitable for humidification and evaporative cooling applications such as in grain storage, livestock areas and glasshouses. AFD and HAF series.

All nozzles are designed to fit Hypro and other ISO standard caps. Nozzles are manufactured from polyacetal material as standard, other materials are also available. Threaded options are available for many nozzle types.

Nozzles for Targets

To get the best chemical performance at the key spray timings, it is essential to choose the nozzle that gives good target coverage considering both the spray quality and a suitable incline.

PRE-EMERGENCE HERBICIDES

Good coverage over soil clods helps prevent weed escape. The absence of a crop can exacerbate spray drift for these applications.



Recommended nozzles:

3D Nozzle: Optimised and proven for pre-emergence use. Suitable for 60 -75 cm boom heights. Alternate the spray forward and back at 2-3 bar for best results. Page 17.

Guardian AIR Twin: The best air induction nozzle option. Use when drift reduction is the priority. Twin 30° inclines give effective coverage of soil clods. Page 15.



POST EMERGENCE HERBICIDES FOR SMALL GRASS WEEDS

It is important to get enough spray onto the leaves of small grass weeds. An inclined spray is essential for hitting this target. Choose the water volume and pressure that gives a medium fine spray quality.



R

Recommended nozzle:

3D Nozzle: An inclined spray with the optimum droplet spectrum for coverage of small grass weeds. Alternate the spray forward and back at 2-3 bar for optimum coverage. Page 17.

LIQUID FERTLISER APPLICATION

Consistent application along the boom is essential. A compact nozzle fits onto a 3, 4 or 5 way nozzle body, making changing to a fertiliser nozzle straightforward and reducing the risk of accidental damage.



Recommended nozzle:

FastCap ESI: 6 jets are the optimum to achieve good fertiliser distribution whilst minimising the risk of outlet blockage. Stable streams help reduce the likelihood of crop scorch. Set at 50 cm above crop height. Page 27.



CEREAL FUNGICIDE IN TANK MIX WITH HERBICIDE/PGR

At this busy time of year minimising drift gives more spray days but this should not be at the expense of good spray coverage. A multipurpose nozzle, effective at lower water volumes also helps workload.





Recommended nozzles:

Guardian AIR: A proven drift-reducing option. Excellent spray coverage at 3 bar and 100 l/ha water. Slight rear incline helps direct spray downwards to leaves, stem bases and weeds. Page 14



VP: Where a conventional flat fan spray is required, for example on smaller weeds, the VP includes a mixed droplet spectrum and holds its spray pattern down to 1 bar. Pages 19 and 21.

OILSEED RAPE AND PULSE FUNGICIDES AND DESICCANTS

Getting coverage into the canopy is important for these applications. Where timing is important, using a drift-reducing nozzle helps maximise spraying days, for example with protectant sclerotinia sprays.



Recommended nozzles:

Guardian AIR Twin: Twin 30° air inclusion sprays. Use at 3 bar to give an excellent balance of drift-reduction and spray coverage. Page 15.



3D Nozzle: Alternate the incline direction along the boom to improve spray distribution up and down the plant, the best choice for contact desiccants. Page 17.



EAR SPRAY FUNGICIDES

Good spray coverage over both sides of the ear is important for effective disease protection. Choose a drift-reducing nozzle to help widen the spraying window.



Recommended nozzles:

Guardian AIR Twin: Twin 30° air inclusion sprays cover the front and back of the ear. Maximise spray days by choosing 100 l/ha water. Use at 3 bar for optimum spray coverage or at 2 bar for 50-75% drift reduction. Page 15.





3D Nozzle: Alternate along the boom for '3D' coverage of the ear. Page 17.

Nozzle Selection Through the Spraying Year

Nozzle suggestions are based on the categories published in the current UK AHDB Nozzle Selection Chart which can be found at: https://cereals.ahdb.org.uk/publications. Always refer to the product label or the latest application advice from the agrochemical manufacturer when selecting spray quality.

	CROP STAGE AND CHEMICAL TYPE	TARGET	APPLICATION CHALLENGE
z	Soil acting pre or early post-emergence herbicides	Soil	Even coverage of soil clods
MUTU	Insecticides	Small OSR or cereal plants	Small target area
AI	Post-emergence herbicides	Small grasses (less than 3 leaves)	Small target area, weeds may be shaded
	Post-emergence herbicides	Grasses (more than 3 leaves)	Vertical target orientation
	Post-emergence herbicides	Broad-leaved weeds (up to 2 cm across)	Small target area, weeds may be shaded
()	Post-emergence herbicides	Broad-leaved weeds (2 - 5 cm across)	Weeds may be shaded
PRINC	Post-emergence herbicides	Broad leaved weeds (more than 5 cm across)	Penetration into crop canopy
UN I	Eyespot fungicides and plant growth regulators	Crop stem and lower leaves	Penetration to base of crop
	Cereal fungicides T0, T1, T2	Crop leaves and leaf axils	Penetration into crop canopy
	OSR foliar fungicides	Crop leaves	Coverage from top to base
	Potato blight fungicides	Crop leaves and stems	Keep water rates up for good coverage
MER	Ear fungicides (T3) and aphicides	Crop ear	Contact action important
SUMI	Desiccation with contact acting herbicide	Crop leaves and stems	Keep water rates up for good spray coverage
	Glyphosate	Larger weeds and crop desiccation	Not over-wetting leaf

Guidelines for air induction nozzles are given for applications at 3 bar pressure and 10-16 kph. At these pressures finer air induction nozzles such as Guardian AIR typically reduce drift by 50%, whilst coarser air induction nozzles such as Ultra Low Drift typically reduce drift by more than 75%. For flat fan nozzles choose a pressure that gives a medium spray.

FLAT	FAN	AIR INDUCTION						
MED	NUM	FIN	IER	COARSER				
VP	NEW 3D NOZZLE	GUARDIAN AIR	GUARDIAN AIR TWIN	ULTRALOW				
✓	√√√	√	√√	√				
√ √ √	~ ~ ~	$\checkmark\checkmark$	$\checkmark\checkmark$	-				
$\checkmark \checkmark$	$\checkmark \checkmark \checkmark$	-	√	-				
$\checkmark\checkmark$	$\checkmark \checkmark \checkmark$	$\checkmark\checkmark$	$\checkmark\checkmark$	-				
~ ~ ~	$\checkmark\checkmark$	\checkmark	\checkmark	-				
~ ~ ~	$\checkmark\checkmark$	$\checkmark\checkmark$	$\checkmark\checkmark$	-				
<i>√ √ √</i>	$\checkmark\checkmark$	~~~	$\checkmark\checkmark$	-				
~ ~ ~	$\checkmark\checkmark$	<i>√√√</i>	$\checkmark\checkmark$	-				
~ ~ ~	$\checkmark\checkmark$	<i>√√√</i>	$\checkmark\checkmark$	\checkmark				
$\checkmark \checkmark$	$\checkmark \checkmark \checkmark$	$\checkmark\checkmark$	$\sqrt{\sqrt{2}}$	-				
$\checkmark \checkmark$	$\checkmark\checkmark\checkmark$	-	\checkmark	-				
<i>√√</i>	~~~	<i>√√</i>	<i>√√√</i>	-				
$\checkmark \checkmark$	$\checkmark \checkmark \checkmark$	√	√	-				
$\checkmark\checkmark$	$\checkmark\checkmark\checkmark$	$\checkmark\checkmark$	<i>√√√</i>	$\checkmark\checkmark$				

Best for efficacy	$\checkmark \checkmark \checkmark$	Urgent spraying only	✓
Acceptable efficacy		Not suitable	-

Guardian AIR 110° Air-Induction Nozzles

The air induction nozzle with the finest drops to optimise the balance between drift reduction and spray coverage even at 100 l/ha water. Suitable for a wide variety of applications to cereals, oilseed rape and other combinable crops. For optimum spray coverage use at 3 bar.



		PRESS.	FLOW	APPLICATION RATES L/HA AT KM/H						LERAP
	(REC FILTER MESH#)	BAR	L/MIN	8КРН	10KPH	12KPH	14KPH	16KPH	18KPH	RATING
Green	GA110-015AZ (100#)	1.0 2.0 3.0 4.0 5.0	0.346 0.490 0.600 0.693 0.775	52 73 90 104 116	42 59 72 83 93	35 49 60 69 77	30 42 51 59 66	26 37 45 52 58	23 33 40 46 52	★★★ 1-1.25 bar
Yellow	GA110-02AZ (100#)	1.0 2.0 3.0 4.0 5.0	0.462 0.653 0.800 0.924 1.033	69 98 120 139 155	55 78 96 111 124	46 65 80 92 103	40 56 69 79 89	35 49 60 69 77	31 44 53 62 69	★★★ 1-1.25 bar
Lilac	GA110-025AZ (100#)	1.0 2.0 3.0 4.0 5.0	0.577 0.816 1.000 1.155 1.291	87 122 150 173 194	69 98 120 139 155	58 82 100 115 129	49 70 86 99 111	43 61 75 87 97	38 54 67 77 86	★★★ 1-1.5 bar
Blue	GA110-03AZ (100#)	1.0 2.0 3.0 4.0 5.0	0.693 0.980 1.200 1.386 1.550	104 147 180 208 232	83 118 144 166 186	69 98 120 139 155	59 84 103 119 133	52 73 90 104 116	46 65 80 92 103	*** 1-1.5 bar
Brown Red	GA110-035AZ (100#)	1.0 2.0 3.0 4.0 5.0	0.808 1.143 1.400 1.616 1.807	121 171 210 242 271	97 137 168 194 217	81 114 140 162 181	69 98 120 139 155	61 86 105 121 136	54 76 93 108 120	★★★ 1-1.5 bar
Red	GA110-04AZ (50#)	1.0 2.0 3.0 4.0 5.0	0.924 1.306 1.600 1.848 2.066	139 196 240 277 310	111 157 192 222 248	92 131 160 185 207	79 112 137 158 177	69 98 120 139 155	62 87 107 123 138	★★★ 1-1.5 bar
Brown	GA110-05AZ (50#)	1.0 2.0 3.0 4.0 5.0	1.155 1.633 2.000 2.309 2.582	173 245 300 346 387	139 196 240 277 310	115 163 200 231 258	99 140 171 198 221	87 122 150 173 194	77 109 133 154 172	★★★ 1-1.5 bar



1K1 75% drift reduction.



Spray quality is categorized as 'smaller droplet air induction' by AHDB at 3 bar and is similar across different nozzle sizes when used at the same pressure.

Application rates shown on this chart are based upon tests at 3 bar and 50cm nozzle spacing.

ORDERING: Use part numbers shown in column 2, also available as FastCap versions including cap and gasket; precede part number with FC-, e.g. FC-GA110-03AZ.

Guardian AIR Twin 110° Air-Induction Nozzles



Twin 30° forward and rearward inclines, based on the finer droplet spray quality of Guardian AIR. Ideal for ear sprays and penetration into denser crop canopies. Features an integral FastCap design. For optimum spray coverage use at 3 bar.

	PART NUMBER	PRESS.	FLOW		APPLICATION RATES L/HA AT KM/H			LERAP		
	(REC FILTER MESH#)	BAR	L/MIN	8KPH	10KPH	12KPH	14KPH	16KPH	18KPH	RATING
Yellow	GAT110-02A (100#)	2.0 3.0 4.0 5.0	0.653 0.800 0.924 1.033	98 120 139 155	78 96 111 124	65 80 92 103	56 69 79 89	49 60 69 77	44 53 62 69	★ ★ 2.0-2.25 bar
Lilac	GAT110-025A (100#)	2.0 3.0 4.0 5.0	0.816 1.000 1.155 1.291	122 150 173 194	98 120 139 155	82 100 115 129	70 86 99 111	61 75 87 97	54 67 77 86	★★ 2.0-2.25 bar
Blue	GAT110-03A (100#)	2.0 3.0 4.0 5.0	0.980 1.200 1.386 1.550	147 180 208 232	118 144 166 186	98 120 139 155	84 103 119 133	73 90 104 116	65 80 92 103	**
Brown Red	GAT110-035A (100#)	2.0 3.0 4.0 5.0	1.143 1.400 1.616 1.807	171 210 242 271	137 168 194 217	114 140 162 181	98 120 139 155	86 105 121 136	76 93 108 120	★ ★ 2.0-2.5 bar
Red	GAT110-04A (50#)	2.0 3.0 4.0 5.0	1.306 1.600 1.848 2.066	196 240 277 310	157 192 222 248	131 160 185 207	112 137 158 177	98 120 139 155	87 107 123 138	*
Brown	GAT110-05A (50#)	2.0 3.0 4.0 5.0	1.633 2.000 2.309 2.582	245 300 346 387	196 240 277 310	163 200 231 258	140 171 198 221	122 150 173 194	109 133 154 172	**
Grey	GAT110-06A (50#)	2.0 3.0 4.0 5.0	1.960 2.400 2.771 3.098	294 360 416 465	235 288 333 372	196 240 277 310	168 206 238 266	147 180 208 232	131 160 185 207	**
White	GAT110-08A (50#)	2.0 3.0 4.0 5.0	2.613 3.200 3.695 4.131	392 480 554 620	314 384 443 496	261 320 370 413	224 274 317 354	196 240 277 310	174 213 246 275	**



2 Star 50-75% drift reduction



50% drift reduction.



Spray quality is categorized as 'smaller droplet air induction' by AHDB at 3 bar and is similar across different nozzle sizes when used at the same pressure.

Application rates shown in this chart are based on tests at 3 bar and 50 cm nozzle spacing.

ORDERING: Use part numbers shown in column 2. Also available as packs of 10, use part no. GAT110-0XPK10. Spare Seal 65-BS205, Spare Cage 30Q3579A, A filter can be used in place of the cage, see page 32.

Ultra Low Drift 120° Nozzles

Significant reduction in drift from coarse air-filled droplets. For spraying in the widest weather window. Suitable for soil-active and translocated foliar sprays on larger targets (e.g. glyphosate, cereal fungicides). Avoid for smaller targets and contact acting chemicals. Replaces Drift Beta.



	PART NUMBER	PRESS.	FLOW		APPLICATION RATES L/HA AT KM/H					JKI
	(REC FILTER MESH#)	BAR	AR L/MIN	8КРН	10KPH	12KPH	14KPH	16KPH	18KPH	RATING
Green	ULD120-015 (100#)	2.0 3.0 4.0 5.0	0.490 0.600 0.693 0.775	73 90 104 116	59 72 83 93	49 60 69 77	42 51 59 66	37 45 52 58	33 40 46 52	
Yellow	ULD120-02 (100#)	2.0 3.0 4.0 5.0	0.653 0.800 0.924 1.033	98 120 139 155	78 96 111 124	65 80 92 103	56 69 79 89	49 60 69 77	44 53 62 69	
Lilac	ULD120-025 (100#)	2.0 3.0 4.0 5.0	0.816 1.000 1.155 1.291	122 150 173 194	98 120 139 155	82 100 115 129	70 86 99 111	61 75 87 97	54 67 77 86	
Blue	ULD120-03 (100#)	2.0 3.0 4.0 5.0	0.980 1.200 1.386 1.550	147 180 208 232	118 144 166 186	98 120 139 155	84 103 119 133	73 90 104 116	65 80 92 103	50% 2.5-8 bar
Red	ULD120-04 (50#)	2.0 3.0 4.0 5.0	1.306 1.600 1.848 2.066	196 240 277 310	157 192 222 248	131 160 185 207	112 137 158 177	98 120 139 155	87 107 123 138	90% 2.5-3 bar
Brown	ULD120-05 (50#)	2.0 3.0 4.0 5.0	1.633 2.000 2.309 2.582	245 300 346 387	196 240 277 310	163 200 231 258	140 171 198 221	122 150 173 194	109 133 154 172	90% 2.5-8 bar
Grey	ULD120-06 (50#)	2.0 3.0 4.0 5.0	1.960 2.400 2.771 3.098	294 360 416 465	235 288 333 372	196 240 277 310	168 206 238 266	147 180 208 232	131 160 185 207	
White	ULD120-08 (50#)	2.0 3.0 4.0 5.0	2.613 3.200 3.695 4.131	392 480 554 620	314 384 443 496	261 320 370 413	224 274 317 354	196 240 277 310	174 213 246 275	



Up to 90% drift reduction.



Spray quality is categorized as 'larger droplet air induction' by AHDB at 3 bar. Application rates shown on this chart are based upon tests at 3 bar and 50cm nozzle spacing.

ORDERING: Use part numbers shown in column 2.

NEW 3D 100° Nozzles

An inclined spray that improves spray coverage on vertical targets such as soil clods and small grass weeds. Alternate spray direction along the boom. Eliminates the smallest droplets to reduce drift by 60-75%. 100° spray angle is viewed at right angle to the ground.

	PART NUMBER	PRESS.	FLOW		APPLICATION RATES L/HA AT KM/H				LERAP	
	(REC FILTER MESH#)	BAR	L/MIN	8KPH	10KPH	12KPH	14KPH	16KPH	18KPH	RATING
		1.0	0.462	69	55	46	40	35	31	
Vellow	3D100-02	1.5	0.566	85	68	57	48	42	38	
Tellow	(100#)	2.0	0.653	98	78	65	56	49	44	
		3.0	0.800	120	96	80	69	60	53	
		1.0	0.577	87	69	58	49	43	38	Awaited
Lilac	3D100-025	1.5	0.707	106	85	71	61	53	47	
	[100#]	2.0	0.816	122	98	82	70	61	54	
		3.0	1.000	150	120	100	86	75	67	
		1.0	0.693	104	83	69	59	52	46	**
Blue	3D100-03	1.5	0.849	127	102	85	73	64	57	
	(100#)	2.0	0.980	147	118	98 100	84	/3	65	
		3.0	1.200	100	144	120	103	90	80	ak ak
Brown	20100.025	1.0	0.808	1/8	97 119	99	67 85	7/	54	**
Red	(100#)	2.0	1 143	171	137	114	98	86	76	
neu	(10011)	3.0	1.400	210	168	140	120	105	93	
		1.0	0.924	139	111	92	79	69	62	**
	3D100-04	1.5	1.131	170	136	113	97	85	75	
Red	(50#)	2.0	1.306	196	157	131	112	98	87	
		3.0	1.600	240	192	160	137	120	107	
		1.0	1.155	173	139	115	99	87	77	**
Brown	3D100-05	1.5	1.414	212	170	141	121	96	94	
BIOWII	(50#)	2.0	1.633	245	196	163	140	122	109	
		3.0	2.000	300	240	200	171	150	133	
		1.0	1.386	208	166	139	119	104	92	Awaited
Grev	3D100-06	1.5	1.697	255	204	170	145	127	113	
0.07	(50#)	2.0	1.960	294	235	196	168	147	131	
		3.0	2.400	360	288	240	206	180	160	
		1.0	1.848	277	222	185	158	139	123	Awaited
White	3D100-08	1.5	2.263	339	272	226	194	170	151	
	(50#)	2.0	2.613	392	314	261	224	196	174	
		3.0	3.200	480	384	320	274	240	213	
Cherk.	2 Star 50- 75% drift	BCPC C	ODING	FINE	MEDIUN	4 COAF	RSE VER	Y COARSE		

Application rates shown on this chart are based upon tests at 3 bar and 50cm nozzle spacing.



ORDERING: Use part numbers shown in column 2. Also available in 015 size. To order 3D nozzle in the NEW Snaplock™ Fastcap, insert 'FC-' before part number shown, e.g. FC-3D100-03. 110°

Hypro Flat Fan 110° Nozzles

Versatile nozzle suitable for the overall application of herbicides, fungicides, insecticides and growth regulators. Mixed droplet spectrum ensures effective spray coverage on a wide range of targets.



110°

		BER PRESS. FLOW APPLICATION RATES L/HA AT KM/H								
	(REC FILTER MESH#)	BAR	L/MIN	8КРН	10KPH	12KPH	14KPH	16KPH	18KPH	REF.
Orange	F110-01 (100#)	2.0 3.0 4.0	0.327 0.400 0.462	49 60 69	39 48 55	33 40 46	28 34 40	24 30 35	22 27 31	F110/0.4/3
Green	F110-015 (100#)	2.0 3.0 4.0	0.490 0.600 0.693	73 90 104	59 72 83	49 60 69	42 51 59	37 45 52	33 40 46	F110/0.6/3
Yellow	F110-02 (100#)	2.0 3.0 4.0	0.653 0.800 0.924	98 120 139	78 96 111	65 80 92	56 69 79	49 60 69	44 53 62	F110/0.8/3
Lilac	F110-025 (100#)	2.0 3.0 4.0	0.816 1.000 1.155	122 150 173	98 120 139	82 100 115	70 86 99	61 75 87	54 67 77	F110/1.0/3
Blue	F110-03 (100#)	2.0 3.0 4.0	0.980 1.200 1.386	147 180 208	118 144 166	98 120 139	84 103 119	73 90 104	65 80 92	F110/1.2/3
Red	F110-04 (50#)	2.0 3.0 4.0	1.306 1.600 1.848	196 240 277	157 192 222	131 160 185	112 137 158	98 120 139	87 107 123	F110/1.6/3
Brown	F110-05 (50#)	2.0 3.0 4.0	1.633 2.000 2.309	245 300 346	196 240 277	163 200 231	140 171 198	122 150 173	109 133 154	F110/2.0/3
Grey	F110-06 (50#)	2.0 3.0 4.0	1.960 2.400 2.771	294 360 416	235 288 333	196 240 277	168 206 238	147 180 208	131 160 185	F110/2.4/3
White	F110-08 (50#)	2.0 3.0 4.0	2.613 3.200 3.695	392 480 554	314 384 443	261 320 370	224 274 317	196 240 277	174 213 246	F110/3.2/3
Light Blue	F110-10 (30#)	2.0 3.0 4.0	3.266 4.000 4.619	490 600 693	392 480 554	327 400 462	280 343 396	245 300 346	218 267 308	F110/4.0/3
Light Green	F110-15 (30#)	2.0 3.0 4.0	4.899 6.000 6.928	735 900 1039	588 720 831	490 600 693	420 514 594	367 450 520	327 400 462	F110/6.0/3
Black	F110-20 (30#)	2.0 3.0 4.0	6.532 8.000 9.238	980 1200 1386	784 960 1109	653 800 924	560 686 792	490 600 693	435 533 616	F110/8.0/3
BCPC CODING FINE MEDIUM COARSE										

Application rates shown on this chart are based upon tests at 3 bar and 50cm nozzle spacing. ORDERING: Use part numbers shown in column 2.



Maintains spray angle over variable pressures of 1 to 5 bar. Ideal for use with automatic rate controllers. Mixed droplet spectrum ensures effective spray coverage on a wide range of targets.

	PART NUMBER	PRESS.	FLOW	LOW APPLICATION RATES L/HA AT KM/H						
	MESH#)	BAR	L/MIN	8KPH	10KPH	12KPH	14КРН	16КРН	18KPH	REF.
Green	VP110-015 (100#)	1.0 2.0 3.0 4.0 5.0	0.346 0.490 0.600 0.693 0.775	52 73 90 104 116	42 59 72 83 93	35 49 60 69 77	30 42 51 59 66	26 37 45 52 58	23 33 40 46 52	F110/0.6/3
Yellow	VP110-02 (100#)	1.0 2.0 3.0 4.0 5.0	0.462 0.653 0.800 0.924 1.033	69 98 120 139 155	55 78 96 111 124	46 65 80 92 103	40 56 69 79 89	35 49 60 69 77	31 44 53 62 69	F110/0.8/3
Lilac	VP110-025 (100#)	1.0 2.0 3.0 4.0 5.0	0.577 0.816 1.000 1.155 1.291	87 122 150 173 194	69 98 120 139 155	58 82 100 115 129	49 70 86 99 111	43 61 75 87 97	38 54 67 77 86	F110/1.0/3
Blue	VP110-03 (100#)	1.0 2.0 3.0 4.0 5.0	0.693 0.980 1.200 1.386 1.549	104 147 180 208 232	83 118 144 166 186	69 98 120 139 155	59 84 103 119 133	52 73 90 104 116	46 65 80 92 103	F110/1.2/3
Brown Red	VP110-35 (50#)	1.0 2.0 3.0 4.0 5.0	0.808 1.143 1.400 1.616 1.807	121 171 210 242 271	97 137 168 194 217	81 114 140 162 181	69 98 120 139 155	61 86 105 121 136	54 76 93 108 120	F110/1.4/3
Red	VP110-04 (50#)	1.0 2.0 3.0 4.0 5.0	0.924 1.306 1.600 1.848 2.066	139 196 240 277 310	111 157 192 222 248	92 131 160 185 207	79 112 137 158 177	69 98 120 139 155	62 87 107 123 138	F110/1.6/3
Brown	VP110-05 (50#)	1.0 2.0 3.0 4.0 5.0	1.155 1.633 2.000 2.309 2.582	173 245 300 346 387	139 196 240 277 310	115 163 200 231 258	99 140 171 198 221	87 122 150 173 194	77 109 133 154 172	F110/2.0/3
Grey	VP110-06 (50#)	1.0 2.0 3.0 4.0 5.0	1.386 1.960 2.400 2.771 3.098	208 294 360 416 465	166 235 288 333 372	139 196 240 277 310	119 168 206 238 266	104 147 180 208 232	92 131 160 185 207	F110/2.4/3
		ВСРС С	ODING	FINE	MEDIUM	COARS	SE			\wedge

Also available in sizes: VP08, VP10, VP15.

Application rates shown on this chart are based upon tests at 3 bar and 50cm nozzle spacing. ORDERING: Use part numbers shown in column 2.

110°

Hypro Flat Fan 80° Nozzles

Versatile nozzle suitable for the overall application of herbicides, fungicides, insecticides and growth regulators. An 80° angle nozzle is ideal where the boom is 60-75 cm above the target. Slightly coarser spray quality than the 110° version of this nozzle.



		PRESS.	FLOW		APPLIC	ATION RA	TES L/HA A	Т КМ/Н		всрс
	MESH#)	BAR	L/MIN	8КРН	10KPH	12KPH	14KPH	16KPH	18KPH	NOZZLE CODE
Orange	F80-01 (100#)	2.0 3.0 4.0	0.327 0.400 0.462	49 60 69	39 48 55	33 40 46	28 34 40	24 30 35	22 27 31	F80/0.4/3
Green	F80-015 (100#)	2.0 3.0 4.0	0.490 0.600 0.693	73 90 104	59 72 83	49 60 69	42 51 59	37 45 52	33 40 46	F80/0.6/3
Yellow	F80-02 (100#)	2.0 3.0 4.0	0.653 0.800 0.924	98 120 139	78 96 111	65 80 92	56 69 79	49 60 69	44 53 62	F80/0.8/3
Lilac	F80-025 (100#)	2.0 3.0 4.0	0.816 1.000 1.155	122 150 173	98 120 139	82 100 115	70 86 99	61 75 87	54 67 77	F80/1.0/3
Blue	F80-03 (100#)	2.0 3.0 4.0	0.980 1.200 1.386	147 180 208	118 144 166	98 120 139	84 103 119	73 90 104	65 80 92	F80/1.2/3
Red	F80-04 (50#)	2.0 3.0 4.0	1.306 1.600 1.848	196 240 277	157 192 222	131 160 185	112 137 158	98 120 139	87 107 123	F80/1.6/3
Brown	F80-05 (50#))	2.0 3.0 4.0	1.633 2.000 2.309	245 300 346	196 240 277	163 200 231	140 171 198	122 150 173	109 133 154	F80/2.0/3
Grey	F80-06 (50#)	2.0 3.0 4.0	1.960 2.400 2.771	294 360 416	235 288 333	196 240 277	168 206 238	147 180 208	131 160 185	F80/2.4/3
White	F80-08 (50#)	2.0 3.0 4.0	2.613 3.200 3.695	392 480 554	314 384 443	261 320 370	224 274 317	196 240 277	174 213 246	F80/3.2/3
Light Blue	F80-10 (30#)	2.0 3.0 4.0	3.266 4.000 4.619	490 600 693	392 480 554	327 400 462	280 343 396	245 300 346	218 267 308	F80/4.0/3
Light Green	F80-15 (30#)	2.0 3.0 4.0	4.899 6.000 6.928	735 900 1039	588 720 831	490 600 693	420 514 594	367 450 520	327 400 462	F80/6.0/3
Black	F80-20 (30#)	2.0 3.0 4.0	6.532 8.000 9.238	980 1200 1386	784 960 1109	653 800 924	560 686 792	490 600 693	435 533 616	F80/8.0/3
						_				~

BCPC CODING FINE MEDIUM COARSE



Application rates shown on this chart are based upon tests at 3 bar and 50cm nozzle spacing. ORDERING: Use part numbers shown in column 2.

Hypro Flat Fan VP 80° Nozzles

Maintains spray angle over variable pressures of 1 to 5 bar. Ideal for use with automatic rate controllers. An 80° angle nozzle is ideal where the boom is 60-75 cm above the target. Slightly coarser spray quality than the 110° nozzle version of this nozzle.

		PRESS.	FLOW	LOW APPLICATION RATES L/HA AT KM/H						
	MESH#)	BAR	L/MIN	8KPH	10KPH	12KPH	14KPH	16KPH	18KPH	REF.
		1.0	0.346	52	42	35	30	26	23	
		2.0	0.490	73	59	49	42	37	33	
Green	VP80-015 (100#)	3.0	0.600	90	72	60	51	45	40	F110/0.6/3
	(1001)	4.0	0.693	104	83	69	59	52	46	
		5.0	0.775	116	93	77	66	58	52	
		1.0	0.462	69	55	46	40	35	31	
	VD00.00	2.0	0.653	98	78	65	56	49	44	
Yellow	(100#)	3.0	0.800	120	96	80	69	60	53	F110/0.8/3
		4.0	0.924	139	111	92	79	69	62	
		5.0	1.033	155	124	103	89	77	69	
		1.0	0.693	104	83	69	59	52	46	
		2.0	0.980	147	118	98	84	73	65	
Blue	(100#)	3.0	1.200	180	144	120	103	90	80	F110/1.2/3
		4.0	1.386	208	166	139	119	104	92	
		5.0	1.549	232	186	155	133	116	103	
		1.0	0.924	139	111	92	79	69	62	
		2.0	1.306	196	157	131	112	98	87	
Red	(50#)	3.0	1.600	240	192	160	137	120	107	F110/1.6/3
		4.0	1.848	277	222	185	158	139	123	
4		5.0	2.066	310	248	207	177	155	138	
		1.0	1.155	173	139	115	99	87	77	
		2.0	1.633	245	196	163	140	122	109	
Brown	(50#))	3.0	2.000	300	240	200	171	150	133	F110/2.0/3
		4.0	2.309	346	277	231	198	173	154	
		5.0	2.582	387	310	258	221	194	172	
		1.0	1.386	208	166	139	119	104	92	
		2.0	1.960	294	235	196	168	147	131	
Grey	(50#)	3.0	2.400	360	288	240	206	180	160	F110/2.4/3
		4.0	2.771	416	333	277	238	208	185	
		5.0	3.098	465	372	310	266	232	207	
		BCPC C	ODING	FINE	MEDIUM	COARS	E			\wedge

Application rates shown on this chart are based upon tests at 3 bar and 50cm nozzle spacing. ORDERING: Use part numbers shown in column 2.

Polijet (AN) and Deflectip (DT) Anvil Nozzles

Ideally suited to knapsack sprayer applications. The AN (Polijet) range offers similar application rates at a choice of spray widths. Designed with uniform distribution and to minimise nozzle blockage. Application rates are shown at different walking speeds and typical knapsack spraying pressures, assuming the nozzle is 40 cm above the target.



POLIJET PART NUMBER	SPRAY	SPRAY WIDTH	PRESS.	FLOW	SINGLE NOZ	ZLE APPLICA	TION RATES L	/НА АТ КМ/Н	BCPC	
(REC FIL	TER MESH#)	ANGLE	(40 CM HEIGHT)	BAR	L/MIN	2KPH	ЗКРН	4КРН	5КРН	REF.
Yellow	30AN0.6 (100#)	53° 63° 71°	0.40m 0.49m 0.57m	1.0 1.5 2.0	0.60 0.73 0.85	450 450 450	300 300 300	225 225 225	180 180 180	D/0.6/1
Green	30AN1.2 (50#)	90° 96° 102°	0.80m 0.89m 0.98m	1.0 1.5 2.0	1.20 1.47 1.70	450 495 517	300 330 345	225 247 259	180 198 207	D/1.2/1
Blue	30AN1.8 (50#)	113º 117º 121º	1.20m 1.30m 1.41m	1.0 1.5 2.0	1.80 2.20 2.55	449 511 540	300 340 360	225 255 270	180 204 216	D/1.8/1
Red	30AN2.4 (50#)	127º 131º 136º	1.60m 1.76m 2.00m	1.0 1.5 2.0	2.40 2.94 3.39	450 502 510	300 335 340	225 251 255	180 201 204	D/2.4/1

DEFLECTIP PART NUMBER	SPRAY	AY SPRAYWIDTH	PRESS.	FLOW	SINGLE NOZ	ZLE APPLICA	/HA AT KM/H	BCPC		
(REC FIL	TER MESH#)	ANGLE	(40 CM HEIGHT)	BAR	L/MIN	2KPH	ЗКРН	4KPH	5КРН	REF.
Orange	30DT0.5 (100#)	72° 82° 89°	0.58m 0.70m 0.79m	1.0 1.5 2.0	0.23 0.28 0.32	118 120 123	78 80 82	59 60 62	47 48 49	D/0.23/1
Green	30DT0.75 (100#)	85° 93° 100°	0.73m 0.84m 0.95m	1.0 1.5 2.0	0.34 0.42 0.48	140 149 152	93 99 101	70 75 76	56 60 61	D/0.34/1
Yellow	30DT1.0 (100#)	100° 108° 112°	0.95m 1.10m 1.19m	1.0 1.5 2.0	0.46 0.56 0.64	143 152 163	96 101 109	72 76 82	57 61 65	D/0.46/1
Blue	30DT1.5 (100#)	105° 111° 114°	1.04m 1.16m 1.23m	1.0 1.5 2.0	0.68 0.84 0.97	197 216 236	131 144 157	98 108 118	79 86 94	D/0.68/1
Red	30DT2.0 (50#)	99° 105° 110°	0.94m 1.04m 1.14m	1.0 1.5 2.0	0.91 1.12 1.29	292 321 339	195 214 226	146 161 169	117 129 135	D/0.91/1
Brown	30DT2.5 (50#)	112º 115º 119º	1.19m 1.26m 1.36m	1.0 1.5 2.0	1.14 1.40 1.61	288 333 356	192 222 237	144 167 178	115 133 142	D/1.14/1
Grey	30DT3.0 (50#)	110º 114º 116º	1.14m 1.23m 1.28m	1.0 1.5 2.0	1.37 1.68 1.93	359 408 453	239 272 302	180 204 227	144 163 181	D/1.37/1

BCPC CODING

FINE MEDIUM COARSE

Application rates given refer to single nozzle application at 40 cm above the target.

ORDERING: Use part number shown in column 2. DeflecTip nozzles suitable for tractor spraying speeds are also available in sizes: DT4.0, DT5.0, DT7.5, DT10, DT15 & DT20.

Lo-Drift 110° Nozzles



The original drift reducing nozzle that features a pre-orifice but no air induction. Spray is typically coarser than a conventional flat fan nozzle, producing half the drift. Available in polyacetal or PVDF (sizes 03, 04, 05, 06).

	PART NUMBER	PRESS.	FLOW	OW APPLICATION RATES L/HA AT KM/H						
	MESH#)	BAR	L/MIN	8КРН	10KPH	12KPH	14KPH	16КРН	18KPH	REF.
		2.0	0.490	73	59	49	42	37	33	FRD110/0.6/3
Green	LD110-015 (100#)	3.0	0.600	90	72	60	51	45	40	
		4.0	0.693	104	83	69	59	52	46	
		2.0	0.653	98	78	65	56	49	44	FRD110/0.8/3
Yellow	LD110-02 (100#)	3.0	0.800	120	96	80	69	60	53	
		4.0	0.924	139	111	92	79	69	62	
		2.0	0.816	122	98	82	70	61	54	FRD110/1.0/3
Lilac	LD110-025 (100#)	3.0	1.000	150	120	100	86	75	67	
	(100.1.)	4.0	1.155	173	139	115	99	87	77	
		2.0	0.980	147	118	98	84	73	65	FRD110/1.2/3
Blue	LD110-03 (100#)	3.0	1.200	180	144	120	103	90	80	
		4.0	1.386	208	166	139	119	104	92	
		2.0	1.306	196	157	131	112	98	87	FRD110/1.6/3
Red	LD110-04	3.0	1.600	240	192	160	137	120	107	
	(0011)	4.0	1.848	277	222	185	158	139	123	
		2.0	1.633	245	196	163	140	122	109	FRD110/2.0/3
Brown	LD110-05	3.0	2.000	300	240	200	171	150	133	
	(0011)	4.0	2.309	346	277	231	198	173	154	
		2.0	1.960	294	235	196	168	147	131	FRD110/2.4/3
Grey	LD110-06	3.0	2.400	360	288	240	206	180	160	-Gelan
	(50#)	4.0	2.771	416	333	277	238	208	185	at 2-3 bar
		2.0	2.613	392	314	261	224	196	174	FRD110/3.2/3
White	LD110-08	3.0	3.200	480	384	320	274	240	213	
	(30 #)	4.0	3.695	554	443	370	317	277	246	
		BCPC C	ODING	FINE	MEDIUM	1 COAR	SE			\land

Application rates shown on this chart are based upon tests at 3 bar and 50cm nozzle spacing.

ORDERING: Use part numbers shown in column 2.

Sizes 03, 04, 05 and 06 are also available in PVDF, precede part number by '90-' e.g.90~LD03F110.

110°

Hypro EvenSpray 80° Nozzles

Ideal for use with knapsack sprayers, the speeds and application rates shown here are for single nozzle applications at walking speeds. This nozzle can also be used for band spraying (see calculation on page 52 to determine nozzle size that is required).



80°

	PART NO.	SPRAY	PRESS.	FLOW	SINGLE NO	ZZLE APPLICAT	TION RATES L/I	НА АТ КМ/Н	
	MESH#)	(50 CM HEIGHT)	BAR	L/MIN	2KPH	ЗКРН	4KPH	5KPH	REF.
Orange	E80-01 (100#)	0.84m	2.0 3.0 4.0	0.327 0.400 0.462	117 143 165	78 95 110	58 71 82	47 57 66	FE80/0.4/3
Green	E80-015 (100#)	0.84m	2.0 3.0 4.0	0.490 0.600 0.693	175 214 247	117 143 165	87 107 124	70 86 99	FE80/0.6/3
Yellow	E80-02 (100#)	0.84m	2.0 3.0 4.0	0.653 0.800 0.924	233 286 330	156 190 220	117 143 165	93 114 132	FE80/0.8/3
Blue	E80-03 100#)	0.84m	2.0 3.0 4.0	0.980 1.200 1.386	350 429 495	233 286 330	175 214 247	140 171 198	FE80/1.2/3
Red	E80-04 (50#)	0.84m	2.0 3.0 4.0	1.306 1.600 1.848	467 571 660	311 381 440	233 286 330	187 229 264	FE80/1.6/3
Brown	E80-05 (50#)	0.8m	2.0 3.0 4.0	1.633 2.000 2.309	583 714 825	389 476 550	292 357 412	233 286 330	FE80/2.0/3
Grey	E80-06 (50#)	0.84m	2.0 3.0 4.0	1.960 2.400 2.771	700 857 990	467 571 660	350 429 495	280 343 396	FE80/2.4/3
White	E80-08 (50#)	0.84m	2.0 3.0 4.0	2.613 3.200 3.698	933 1143 1320	622 762 880	467 571 660	373 457 528	FE80/3.2/3

FINE

BCPC CODING

MEDIUM COARSE

*Spray angle and widths given are at 3 bar

Application rates will vary with pressure and nozzle height above target. The application rates in this chart are based upon tests at 3 bar and 50 cm nozzle height.

ORDERING: Use part numbers as shown in column 2.

Hollow Cone Disc and Core 80°- 90° Nozzles



Finely atomised droplets in hollow cone pattern, suitable for contact acting chemicals. Designed for band spraying or mist sprayers at higher pressure.

DISC	CORE	PART NUMBERS (SPRAY ANGLE)	PRESS. BAR	FLOW L/MIN	APPLICATION 8KPH	N RATES L/ 10KPH	НА АТ КМ/Н 12КРН	BCPC NOZZLE REF.
\bigcirc	0,	30-DC-04 30-CR-13 (80°)	3 4 5	0.47 0.54 0.61	56 65 73	47 54 61	35 41 46	HC/0.47/3
\bigcirc	000	30-DC-04 30-CR-23 (80°)	3 4 5	0.59 0.68 0.76	71 82 91	59 68 76	44 51 57	HC/0.59/3
\bigcirc	00	30-DC-05 30-CR-23 (90º)	3 4 5	0.71 0.82 0.92	85 98 110	71 82 92	53 62 69	HC/0.71/3
\bigcirc	000	30-DC-06 30-CR-23 (90°)	3 4 5	0.83 0.96 1.07	100 115 129	83 96 107	62 72 80	HC/0.83/3
\bigcirc	000	30-DC-05 30-CR-25 (80°)	3 4 5	1.38 1.59 1.78	166 191 214	138 159 178	104 119 134	HC/1.38/3
0	000	30-DC-06 30-CR-25 (85º)	3 4 5	1.74 2.00 2.24	209 240 269	174 200 224	131 150 168	HC/1.74/3
\bigcirc	000	30-DC-07 30-CR-25 (90°)	3 4 5	2.05 2.37 2.65	246 284 318	205 237 265	154 178 199	HC/2.05/3
0		30-DC-06 30-CR-45 (95º)	3 4 5	2.29 2.64 2.96	275 317 355	229 264 296	181 198 222	HC/2.29/3
\bigcirc	000	30-DC-08 30-CR-25 (80°)	3 4 5	2.41 2.78 3.11	289 334 373	241 278 311	181 209 233	HC/2.41/3
\bigcirc	000	30-DC-07 30-CR-45 (85°)	3 4 5	2.68 3.10 3.46	322 371 415	268 310 346	201 232 260	HC/2.68/3
\bigcirc	000	30-DC-08 30-CR-45 (90°)	3 4 5	3.32 3.83 4.29	398 460 514	332 383 492	249 287 321	HC/3.32/3
						_		\wedge

BCPC CODING FINE MEDIUM COARSE



Application rates shown on this chart are based on tests at 3 bar and 50cm nozzle spacing. ORDERING: Both disc and core are required. Use part numbers shown in column 2.

Hi-Flow 140° Nozzles

A wide angle nozzle that generates an extremely coarse spray, available in a range of high flow rates. Typically used to apply fertiliser and non-selective herbicide in tank mixture.



	PART NUMBER (REC FILTER MESH#)	PRESS.	FLOW		AF	PLICATIO	N RATES L	/НА АТ КМ	/н	
		BAR	L/MIN	8KPH	10KPH	12KPH	14KPH	16KPH	18KPH	20KPH
		1.5	2.263	339	271	226	194	170	151	136
	UE1/0 09	2	2.613	392	313		224		174	
White	(50#)	3	3.200	480		320	274		213	192
	(30#)	4	3.695	555	444	370	317	277	246	222
		5	4.131	620	496	413	354	310	275	248
		1.5	2.828	420	336	280	242	212		170
Light	HF140-10	2	3.266	495	396	330		245	218	196
Blue	(30#)	3	4.000	600	480		343		267	240
2120		4	4.619	690	552	460	396	346	308	277
		5	5.164	780	624	520	443	387	344	310
		1.5	4.243	630	504	420	364	318	283	255
Light	HF140-15	2	4.899	735	588	490	420	367	327	294
Green	(30#)	3	6.000	900	720	600	514	450		360
oreen		4	6.928	1035	828	67U 770		520	462	416
		 	7.740	055	724		004	001	077	400
		1.5	5.657	855	684 700	570	485	424	3//	337
Black	HF140-20 (30#)	2	0.002	1200	760	000	200	470	400	372
		 	0.000	1200	700	000	000 702	402	414	40U 554
		5	10 328	1545	1236	1030	885	775	689	620
		1.5	8 / 85	1275	1020	850	727	636	566	509
		2	9 798	1/70	1176	980	8/0	735	653	588
Beige	HF140-30	3	12.000	1800	1440	1200	1029	900	800	720
20.90		4	13.856	2085	1668	1390	1188	1039	924	831
		5	15.492	2325	1860	1550	1328		1033	930
		1.5	11.314	1695	1356	1130	970	849	754	679
		2	13.064	1965	1572	1310	1120	980	871	784
White	HF140-40	3	16.000	2400	1920	1600	1371	1200	1067	960
		4	18.475	2775	2220			1386	1232	
		5	20.656	3105	2484	2070	1771	1549	1377	1239
	ĺ	1.5	14.142	2115	1692	1410	1212	1061	943	849
		2	16.330	2445		1630		1225		
Purple	HF140-50	3	20.000	3000			1714		1333	1200
		4	23.094	3465	2772	2310	1979	1732		1386
		5	25.820	3870	3096	2580	2213	1936	1721	1549
		1.5	16.971	2550	2040	1700	1455	1273	1131	
		2	19.596	2940	2352			1470	1306	1176
Yellow	HF140-60	3	24.000	3600	2880	2400	2057	1800	1600	1440
		4	27.713	4155	3324	2770	2375	2078	1848	1663
		5	30.984	4650	3720	3100	2656	2324	2066	1859

BCPC CODING

VERY COARSE



Application rates shown on this chart are based upon tests at 3 bar and 50cm nozzle spacing. ORDERING: Use part numbers shown in column 2.

ESI Liquid Fertiliser Nozzles

One of the most compact liquid fertiliser nozzles on the market. A unique jet array and stabilising diffuser creates 6 solid streams for excellent distribution of fertiliser and minimal crop scorch. Incorporates a nozzle filter.

	PART NUMBER	PRESS. BAR	FLOW L/MIN	8КРН	APPLIC 10KPH	ATION RA 12KPH	TES L/HA A 14KPH	ат КМ/Н 16КРН	18КРН
Green	FC-ESI-110015P	1.0 2.0 3.0 4.0	0.346 0.490 0.600 0.693	52 73 90 104	42 59 72 83	35 49 60 69	30 42 51 59	26 37 45 52	23 33 40 46
Yellow	FC-ESI-11002P	1.0 2.0 3.0 4.0	0.462 0.653 0.800 0.924	69 98 120 139	55 78 96 111	46 65 80 92	40 56 69 79	35 49 60 69	31 44 53 62
Blue	FC-ESI-11003P	1.0 2.0 3.0 4.0	0.693 0.980 1.200 1.386	104 147 180 208	83 118 144 166	69 98 120 139	59 84 103 119	52 73 90 104	46 65 80 92
Red	FC-ESI-11004P	1.0 2.0 3.0 4.0	0.924 1.306 1.600 1.848	139 196 240 277	111 157 192 222	92 131 160 185	79 112 137 158	69 98 120 139	62 87 107 123
Brown	FC-ESI-11005P	1.0 2.0 3.0 4.0	1.155 1.633 2.000 2.309	173 245 300 346	139 196 240 277	115 163 200 231	99 140 171 198	87 122 150 173	77 109 133 154
Grey	FC-ESI-11006P	1.0 2.0 3.0 4.0	1.386 1.960 2.400 2.771	208 294 360 416	166 235 288 333	139 196 240 277	119 168 206 238	104 147 180 208	92 131 160 185
White	FC-ESI-11008	1.0 2.0 3.0 4.0	1.848 2.613 3.200 3.695	277 392 480 554	222 314 384 443	185 261 320 370	158 224 274 317	139 196 240 277	123 174 213 246
Light Blue	FC-ESI-11010	1.0 2.0 3.0 4.0	2.309 3.266 4.000 4.619	346 490 600 693	277 392 480 554	331 327 400 462	198 280 343 396	173 245 300 346	154 218 267 308
Light Green	FC-ESI-11015	1.0 2.0 3.0 4.0	3.464 4.899 6.000 6.928	520 735 900 1039	416 588 720 831	346 490 600 693	297 420 514 594	260 367 450 520	231 327 400 462
Black	FC-ESI-11020P	1.0 2.0 3.0 4.0	4.620 6.532 8.000 9.238	690 980 1200 1386	550 784 960 1109	460 653 800 924	400 560 686 792	350 490 600 693	310 435 533 616

Application rates shown in this chart are based on tests at 3 bar, 50cm nozzle spacing and 50cm boom height. Flow rates are based on water, for liquids with different specific gravity use the instructions on page 52 to help select the correct nozzle size.

ORDERING: Use part numbers shown in column 2. Packs of 6 also available, add 'H' in front of 'ESI', e.g. FC-HESI-11008. Replacement seal part number: 65-BS205.



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Hypro XT Nozzles for Boomless Spraying

XT nozzles throw a very coarse spray in a swath up to 4.9 metres wide and can be used instead of a spray boom or to extend the spraying width. Ideal for use in forests, amenity or pastureland where there are obstructions to spraying. Available with threaded stainless steel body or polyacetal FastCap bayonet (sizes 010 to 043).



PART DAD LAWN APPLICATION RATES L/HA AT KM/H									SPRAY	XT						
	NUMBER	BAR	L/MIN	4	5	6	7	8	10	12	14	16	18	20	@3BAR	NPT
		2	3.2	124	99	83	71	62	50	41	35	31	28	25		
Green	XT010 & EC-XT010	3	3.9	152	121	101	87	76	61	51	43	38	34	30	3.9	1/4"
		4	4.6	175	140	117	100	88	70	58	50	44	39	35		
Links		2	4.8	168	134	112	96	84	67	56	48	42	37	34		
Green	FC-XT015	3	5.9	206	165	137	118	103	82	69	59	51	46	41	4.3	1/4"
oreen		4	6.8	238	190	158	136	119	95	79	68	59	53	48		
		2	6.4	201	161	134	115	101	81	67	58	50	45	40		
Blue	X1020 & FC-XT020	3	7.9	247	197	165	141	123	99	82	71	62	55	49	4.8	1/4"
	10 /11020	4	9.1	265	228	190	163	142	114	95	81	71	63	57		
		2	7.7	237	189	158	135	118	95	79	68	59	53	47		
Yellow	X1024 & EC-XT024	3	9.5	290	232	193	166	145	116	97	83	73	64	58	4.9	1/4"
	10 //1024	4	10.9	335	268	223	191	167	134	112	96	84	74	67		
		2	13.9	473	378	315	270	236	189	158	135	118	105	95		
Orange	X1043 & EC-XT043	3	17.0	579	463	386	331	289	232	193	165	145	129	116	4.4	3/8"
	10 /1040	4	19.6	668	535	446	382	334	267	223	191	167	149	134		
		2	25.8	992	793	661	567	496	397	331	283	248	220	198		
Red	XT080	3	31.6	1215	972	810	694	607	486	405	347	304	270	243	3.9	1/2"
		4	36.5	1403	1122	935	802	701	561	468	401	351	312	281		
		2	53.8	1878	1502	1252	1073	939	751	626	537	469	417	376		
White	XT167	3	65.9	2300	1840	1533	1314	1150	920	767	657	575	511	460	4.3	3/4"
		4	76.1	2656	2125	1771	1518	1328	1062	885	759	664	590	531		
		2	69.3	2122	1697	1414	1212	1061	849	707	606	530	471	424		
Grey	XT215	3	84.9	2598	2079	1732	1485	1299	1039	866	742	650	577	520	4.9	3/4"
		4	98.0	3000	2400	2000	1715	1500	1200	1000	857	750	667	600		

Application rates are based on the swath widths listed at boom height 1.2m. Swath width can be altered by adjusting nozzle angle by $+/-18^{\circ}$. If using a different swath width:

$$\frac{l/\text{min} = l/\text{ha x km/hr x swath width (m)}}{600}$$



ORDERING - Use part numbers shown (FC = Fastcap Option).

Swivel holder available (part no: 1503570A). Giokit repair kit for stainless steel nozzle is available (pattern generator, flow insert and internal O-ring), use part number followed by 'G' e.g. XT010G. Flow rates are based on water, allowance must be made for liquids of different viscosity and specific gravity, (e.g. liquid fertiliser). For calculation see page 52.

BAYONET FASTCAPS

For use with EF3 nozzle bodies.







	Flat Fan	; GA, ULD, 3D, LD, \	/P, F, E	Cone; FCX, HCX, Disc & O				
	No Seal	No Seal	NEW Snaplock™	No Seal	With Seal			
Orange	150R2606	CAP00-01	-	150R2604	CAP04-01			
Green	15RG2606	CAP00-015	CAP11-015*	15RG2604	CAP04-015			
Yellow	15YE2606	CAP00-02	CAP11-02*	15YE2604	CAP04-02			
Lilac	15LL2606	CAP00-025	CAP11-025*	15LL2604	CAP04-025			
Blue	15UB2606	CAP00-03	CAP11-03*	15UB2604	CAP04-03			
Brown Red	15RB2606	CAP00-035	CAP11-035*	-	-			
Red	15RE2606	CAP00-04	CAP11-04*	15RE2604	CAP04-04			
Brown	15LB2606	CAP00-05	CAP11-05*	15LB2604	CAP04-05			
Grey	15GY2606	CAP00-06	CAP11-06*	15GR2604	CAP04-06			
White	15WH2606	CAP00-08	CAP11-08*	15WH2604	CAP04-08			
Light Blue	15CB2606	CAP00-10	-	15CB2604	CAP04-10			
Light Green	15LG2606	CAP00-15	-	15LG2604	CAP04-15			
Black	15BL2606	CAP00-20	-	15BL2604	CAP04-20			

* Bag of 10 S

Seal part numbers: 2270-0150 (EPDM), 22W11MF64V (Viton).

Other Caps and Cap Accessories	Part Number
NEW Bayonet extender, with seal	CAP-EXT
Fastcap - DT (no offset) & seal (black)	CAP30-20
FastCap - Albuz standard fan (black)	30Q2603-20
FastCap - Hardi (black)	16842490
Seal for Hardi cap	16842491
Twincap - Acetal	152607TC
Twincap - Acetal, one exit blanked	VPTCAP
Blanking insert for Twincap	30Q3834
Twincap - PDVF, acid resistant	15Q2530TC
Twincap - for Hardi bodies	16Q2530TC
Cap adaptor - Hardi bodies (10 pack)	9950-0024
Cap adaptor - Jacto bodies (10 pack)	9950-0027

NEW SNAPLOCK[™] CAP

Easy twist, colour coded. Fits standard EF3 nozzle bodies. Packs include seals.

NEW BAYONET EXTENDER

Extends the bayonet stem by 28 mm to avoid spraying onto boom components.

CAP ADAPTORS

For Hardi or Jacto nozzle bodies. Packs include seals.

TWIN CAP

Inclines two nozzles by 30°. Polyacetal, PVDF and Hardi versions available.









Nozzle Holders & Nozzle Valves

A choice of turret styles that can accommodate from 1 to 5 nozzles on a holder, With our 3 or 5-way holders nozzles can be changed over quickly and easily to adapt to different spraying requirements, maintaining maximum flexibility. ProStop[™] pneumatic or ProStop-E[™] electric nozzle valves can be specified as alternatives to a DCV.

3-WAY PROFLO NOZZLE BODY (HINGED CLAMP)

Accommodates 3 nozzles on a holder. Offered with clamps to fit $\frac{1}{2}$, $\frac{3}{4}$, 1 inch, 20 or 25mm boom pipe diameters and a 10 mm spigot. Fitted with a diaphragm check valve, to replace with ProStop, add 'PS' to part numbers shown.

Dianhragm	nbragm Part Number – Diameter of Pine				
Options	1/2"	3/4"	1"	20mm	25mm
EPDM (RED)	4223N-B322	4223N-B323	4223N-B324	4223N-B327	4223N-B328
VITON" (GREEN)	4223N-B322V	4223N-B323V	4223N-B324V	4223N-B327V	4223N-B3228V

3-WAY PROFLO NOZZLE BODY (UDDER STYLE, EPDM DIAPHRAGM)

Accommodates 3 nozzles on a compact holder. Offered with clamps to fit $\frac{1}{2}$, $\frac{3}{4}$ or 1 inch boom pipe diameters and a 10 mm spigot. Fitted with a diaphragm check valve, to replace with ProStop, add 'PS' to part numbers shown.



Clamp	Part Number – Diameter of Pipe				
Туре	1/2"	3/4"	1"		
HINGED	4222N-B322C	4222N-B323C	4222N-B324C		
SPLIT	4222N-B322	4222N-B323	4222N-B324		

5-WAY PROFLO NOZZLE BODY (HINGED CLAMP)

Accommodates 3 nozzles on a holder. Offered with clamps to fit ½, ¾, 1 inch, 20 or 25mm boom pipe diameters and a 10 mm spigot. Fitted with a diaphragm check valve, to replace with ProStop, add 'PS' to part numbers shown.



Diaphragm	Part Number – Diameter of Pipe					
Options	1/2"	3/4"	1"	20mm	25mm	
EPDM (RED)	4223N-B522	4223N-B523	4223N-B524	4223N-B527	4223N-B528	
VITON [®] (GREEN)	4223N-B522V	4223N-B523V	4223N-B524V	4223N-B527V	4223N-B5228V	

SINGLE PROFLO NOZZLE BODY (HINGED CLAMP)

Offered with clamps to fit $\frac{1}{2}$, $\frac{3}{4}$, 1 inch, 20 or 25mm boom pipe diameters and a 10 mm spigot. Fitted with a diaphragm check valve, to replace with ProStop, add 'PS' to part numbers shown.

Diaphragm	Fait Number – Diameter of Fipe				
Options	1/2"	3/4"	1"	20mm	25mm
EPDM (RED)	4221N-B122	4221N-B123	4221N-B124	4221N-B127	4221N-B128
VITON° (GREEN)	4221N-B122V	4221N-B123V	4221N-B124V	4221N-B127V	4221N-B128V

NOZZLE CONTROL VALVES

Either ProStopTM pneumatic or ProStop-ETM electrical values to rapidly open and close flow to the nozzle. All ProFlo nozzle holders can be ordered pre-fitted with a ProStopTM or ProStop-ETM control value in place of the DCV.

Actuation	Description	Part Number
PNEUMATIC	PROSTOP™	PS3/4F-PN
ELECTRIC	PROSTOP-E [™]	3305-0011

63.5 cm cord sets with M12 connectors are available to connect Prostop-E[™]. A CAN bus/ISO bus node is required for CAN bus communication, one node addresses up to 16 Prostop-E[™].

Replacement piston assembly for pneumatic ProStopTM pt no: 43Q2741.

DUO REACT™ - TWIN VALVE NOZZLE BODY

A pneumatic or electro-pneumatically actuated nozzle body that allows the user to select one of 2 nozzles from the cab. Combines a single and a 4-way holder with twin valves so that they can be operated either singly or together. One electro-pneumatic Duo React™ nozzle body can be used as a section valve to control up to 7 pneumatic slave bodies.

Astustian	Part Number – Diameter of Pipe					
Actuation	1/2"	3/4"	1"	20mm	25mm	
PNEUMATIC	4214-1502V	4214-1503V	4214-1504V	4214-1507V	4214-1508V	
ELECTRO-PNEU	4214-2502V	4214-2503V	4214-2504V	4214-2507V	4214-2508V	

Replacement piston assembly for Duo ReactTM, part no: 4200-0045V.







Nozzle Filters

Precision-made in durable polypropylene or stainless steel mesh. Made in ISO 19732-2007 standard colours. For filter size recommendations see individual nozzle tables and page 47.

POLYPROPYLENE UNIVERSAL FILTERS

Part Number	Colour	Туре	Mesh
TS01-50	Blue	Medium	50
TS01-100	Green	Fine	100

POLYPROPYLENE FILTERS (FOR GAT NOZZLES)

Part Number	Colour	Туре	Mesh
TS02-50	Blue	Medium	50
TS02-100	Green	Fine	100

STAINLESS STEEL MESH CUP FILTERS

Part Number	Colour	Туре	Mesh
3250A245	Blue	Medium	50
3210A245	Green	Fine	100

POLYPROPYLENE CUP FILTERS

Part Number	Colour	Туре	Mesh
3210063P	Red	Coarse	30
3210065P	Blue	Medium	50

STAINLESS STEEL MESH FILTERS

Part Number	Colour	Туре	Mesh
32100050	Blue	Medium	50
32100010	Green	Fine	100

Also available with ball check valve.











Container and Tank Cleaning

PROCLEAN™ ROTATING NOZZLES

360 degree cleaning. Reaches all container internal surfaces including neck for fast cleaning with minimum water usage. 20-40 l/min. ½ inch female BSP thread. PART NO: PC1/2F-36075



PROCLEAN™ TANK WASH NOZZLE

Rotating tank wash nozzle designed to be mounted downwards. Directs spray to top and sides of tank. 26-60 l/ min. ½ inch female BSP thread. PART NO: PC1/2F-235120



PROCLEAN[™] PLUS NOZZLE

A powerful single jet designed to clean the sediment at the base of containers. Use alongside the ProClean[™] rotating nozzle. ½ inch female BSP thread. PART NO: 30B4SNF70E35



STATIC TANK WASH NOZZLE: Multi jet fixed spray pattern. PART NO: 01TWQ2424



PROCLEAN™ VALVE

Either ProClean container wash nozzle screws on top. Press the container rim onto the metal bar to release the cleaning jet. ½ inch male BSP thread. PART NO: PV1/2F1/2M-MA



JET AGITATORS

Ensure good mixing and suspension of chemicals in the sprayer tank. Induction ratios of up to 5 to 1. PART NO: A1A5HE3371



CLEANLOAD™

Self contained induction unit featuring 26.5 litre hopper, Hypro venturi and Proclean[™] rotating nozzle. 3 eduction rate options.



HYPRO VENTURI EDUCTOR

3 high flow options up to 90, 160 or 300 l/min.

2 inch universal flange ports and ½ inch push-fit for hopper rinse. PART NO: 3371-0038R



Valves & Flow Meters

BALL VALVES - MANUAL AND ELECTRIC

Robust and reliable 2, 3, 4 and 5 way ball valves that ensure spray liquid flows smoothly for minimal pressure loss. Glass reinforced polypropylene with bottom or side connection and a choice of threaded and flanged fittings.





CUSTOMISED CONTROL UNITS

Modular control units incorporating volumetric regulating valves, adjustable pressure relief valves, flowmeters and line filters with choice of inlet and bypass diameters. Control panels are also available to suit a wide variety of boom section combinations.

DIGIWOLF PADDLE FLOWMETERS

Low friction and high accuracy with programmable graphic display allowing threshold min/max alarm. Connect with fork couplings in $1\frac{1}{4}$ ", $1\frac{1}{2}$ " and 2". Powered by 12v DC or 2x AA batteries with auto switch-off.



Coupling	Power Option	Part Number
2" forked	12v dc	4627707A
2" forked	2 x AA battery	464628707



ORION ELECTROMAGNETIC FLOWMETERS

Measure the volume flow of electrically conductive liquids using a magnetic field. Accurate, robust and reliable, results can be displayed on the unit itself or output to a screen. Accurate to 0.5%, performance is not affected by fluid density or viscosity. Flange or ¾" to 2" threaded fittings.

Thread	With Display	Without Display
1½" nylon	464622BA51616	64622AA51616
2" nylon	464622BA61717	464622AA61717



FOOT FILTERS

First or preliminary stage of filtration. The coarse mesh prevents very large particles or debris from being drawn into the tank. 1", 11/4", 11/2" and 2" threads. 16 mesh filter element.

Thread	Part Number
11⁄4″	0800A613
2"	0800A615

SUCTION FILTERS

Second stage filtration, removing larger particles. Offer protection for the pump and spray components. Available with 11/4", 11/2", 2" & 3" male ports. 30 and 50 mesh filter elements.





PRESSURE LINE FILTERS

Provide third stage filtration. Positioned between pump and spray lines they remove fine particles, preventing nozzle blockage and excessive wear. Available with $\frac{1}{2}$, $\frac{3}{4}$, 1, 1, 1 $\frac{1}{4}$ and 1 $\frac{1}{2}$ female ports. 30, 50, 80 and 250 mesh filter elements.

ROW MARKERS

A bolt-on system includes blobber unit, compressor and all necessary pipework to suit a 24m sprayer. PART NO: 52520005



Pipes Hose & Fittings

A comprehensive range of pipes and fittings supplied either individually or as sub-assemblies to an agreed specification. Specific o-rings are available for many threaded fittings, eliminating the need to use PTFE tape.

POLYPROPYLENE, NYLON AND PVC FITTINGS

Wide variety of fittings from $\frac{1}{2}$ " to $\frac{21}{2}$ ". When specifying the material for your fittings consider operating pressure, chemical, stress and impact resistance

QUICK RELEASE COUPLINGS

Wide variety of cam lever couplings from $\frac{1}{2}$ " to 3", manufactured in glass reinforced polypropylene for strength and resistance. Stainless steel also available.

NON-THREADED FITTINGS

Eliminate threads and welds to enable simpler fitting, freedom from leaks and perfectly aligned assembly. Manufactured in polypropylene. Universal flange, hose barb, and camlock boom-end connections, as well as venting nozzle body end caps.

PUSH TO CONNECT NOZZI E BODIES, AND CAPS

pre-drilled or ready assembled with nozzle

bodies and nozzles for convenient on-site

Allows flexible positioning and easy adjustment of nozzle body position when spraying from non-standard booms.

HOSE

for pressure applications and 1" to 3" Heliflex hose ideal for suction applications.

Options of 3/4" to 3" reinforced rubber hose



PVC PIPE AND SPRAYBARS







fabrication

PRO-FIT™ FLANGE FITTINGS

Provide secure and repeatable fitting without threads or welding. Manufactured from glass reinforced polypropylene for strength and durability. Available in 1", 2" and 3" in a wide range of configurations, some of which are shown below. Connect with Hypro Universal Flange Clamps for even clamping pressure and durability. Pro-Fit[™] Flange fittings are ideal for connecting Hypro pumps and Cleanload[™] with universal flange ports.

0	Part Number	Fitting Type
(SIC)	UF200	2" Flange x 2" Flange
	UF300	3" Flange x 3" Flange
(1)	UF100L	1" Elbow Flange x 1" Flange
	UF200L	2" Elbow Flange x 2" Flange
	UF300L	3" Elbow Flange x 3" Flange
	UF100L - HB150	1" Elbow Flange x 1½" Hose barb
	UF200L - HB200	2" Elbow Flange x 2" Hose barb
	UF300L - HB300	3" Elbow Flange x 3" Hose barb
		47.51 41/711 1 1
	UF100 - HB150	1 Flange x 1/2 Hose barb
	UF200 - HB200	2 Flange x 2 Hose barb
429	0F300 - HB300	3" Flange x 3" Hose barb
	UF100 - MN100	1" Flange x 1" NPT male coupler
	UF200 - MN200	2" Flange x 2" NPT male coupler
	UF300 - MN300	3" Flange x 3" NPT male coupler
(locks	UF200T	2" Tee flange
0-4	UF300T	3" Tee flange
C	BG-UFC0100E-A-S	1" Universal flange clamp and gasket
LCo.	BG-UFC0150E-A-S	1.5" Universal flange clamp and gasket
690	BG-UFC0200E-A-S	3" Universal flange clamp and gasket
	BG-UFC0300E-A-S	3" Universal flange clamp and gasket

Testing & Monitoring Equipment

150MM MASTER PRESSURE GAUGE

0-10 bar with 0.1 bar graduations. Accurate to \pm 1% for comparative testing of boom pressure gauges in conjunction with multiport adaptor. PART NO- 366010100

MULTI-PORT PRESSURE GAUGE TESTING ADAPTOR

Designed to test the accuracy of a pressure gauge. Multi-ported to accommodate different gauge types. PART NO: 360Q3166





SPRAYER TESTING KITS

A robust case containing a master pressure gauge and a multi-port adapter. Also contains a nozzle pressure testing kit (PART NO: 363Q3168), which can be used to check the pressure at the nozzle and a 1L measuring cylinder. PART NOS:

01TESTCASE-EF3 (For EF3 nozzle bodies) 01TESTCASE-HARD (for Hardi nozzle bodies)





REDBALL INSTANT CALIBRATOR

Gives an instant, accurate flow rate reading in litres per minute. Hand held, no tools required. PART NO: 01-1C310

Hypro & Shurflo Pumps for Sprayers

CENTRIFUGAL PUMPS

- High speed rotation creates centrifugal force.
- Low maintenance requirement and simple operation.
- High flow rates up to 1400 l/min.
- Up to 10 bar pressure.
- Self-priming options available.
- Simple plumbing and operation.

ROLLER PUMPS

- Self-priming positive displacement pumps.
- Roller rotation creates uniform output.
- Flow rates from 7 to 235 l/min.
- Up to 20 bar pressure.
- Operate efficiently at PTO speed.

PISTON PUMPS

- Self-priming positive displacement pumps.
- Pistons draw in and expel fluid from chamber.
- Relatively low flow (up to 40 l/ min) and higher pressure (up to

SHURFLO DIAPHRAGM PUMPS

- Use a flexible diaphragm to capture and discharge a fixed volume of fluid.
- Self-priming.
- Smooth and consistent flow up to 23 l/min.
- Pressure up to 10 bar.

- NEW Forcefield seal offers superior dry run protection.
- Suitable for high volume chemical application and liquid transfer.

Easily maintained with few

Ideal for lower output small

and medium spravers.

Can be used as additional

or chemical dilution

pump for high pressure rinsing

moving parts.

 Ideal for high speed, high volume spraying and transfer from bowsers.



015

- 69 bar).
- Can be connected directly to PTO.
- Ideal for stationary sprayers, misting and cooling systems.



- 12v, 24v or 230v mains electrical motors suitable for continuous or intermittent operation.
- Ideal for smaller sprayers, mini bulk transfer and fluid circulation application.



Hypro Centrifugal Pumps

An impeller rotates at high speed to create a centrifugal force that feeds liquid through the system. Hypro's centrifugal pumps can deliver flow rates up to 1400 l/min making them ideal for wide booms and faster speeds. For rapid transfer from bowsers, see our transfer pump options on page 43.



Centrifugal Pumps are simple in design with no valves, they are durable, easy to maintain and suitable for pumping abrasive and corrosive materials. Plumbing is straightforward with no need for a relief valve, bypass or suction filter. Choose from hydraulic motor or PTO driven options.

Mechanical seal options include standard Viton[®]/ceramic, longer life Life Guard[®] silicon carbide (SiC) or the Forcefield[™] wet seal for the best protection against dry-run and chemical bonding failures. Self-priming options are available or use Hypro's separate Self-Priming Adaptor (part no: 1530-0024S).

9307C - HYDRAULIC DRIVE

A robust pump ideal for heavy duty use. Features cast iron case, 316 stainless steel impeller, toughened shaft and bearings and hydraulically driven internal gear motor with case-drain. Optional Forcefield[™] wet seal.



Model	Max. flow (l/min)	Max. pressure (bar)	Hyd. motor (l/min)	Seat	Inlet / Outlet
9307C-GM12	1400	9.7	87	Life Guard (SiC)	3"/2" NPT
9307C-GM12-U	1400	9.7	87	Life Guard (SiC)	3"/2" Flange
9307CWS-GM12	1400	9.7	87	Forcefield™	3"/2" Flange

For full details of Hypro Centrifugal Pump ranges and options, see current Hypro catalogue.

9306, NEW 9313, 9314, 9316 - HYDRAULIC DRIVE

A series of high performance, relatively small (301x237x230 mm) and lightweight (12 kg) pumps. Flow up to 1177 l/min and pressures of 10.3 bar. Available in cast iron or stainless steel models. Now offered with the NEW option of Forcefield[™] seal for the best protection against dry-run and chemical bonding failures.



Model (standard seal*)	Model (Forcefield seal)	Max. flow (l/min)	Max. press. (bar)	Hyd. motor (l/min)	Inlet / Outlet
9306C-HM1C	9314C-M08	859	9.1	53	
9306C-HM5C	9314C-M10	882	10.3	64	
9306C-HM3C	9314C-M16	878	9.5	91	2" / 1½" NPT
9306S-HM1C	9314S-M08	859	9.1	53	0r 2" / 2" flange*
9306S-HM5C	9314S-M10	882	10.3	64	_ ,
9306S-HM3C	9314S-M16	878	9.5	91	
9306C-HM1C-3U	9316C3U-M08	1083	8.8	53	
9306C-HM5C-3U	9316C3U-M10	1177	10.3	68	
9306C-HM3C-3U	9316C3U-M16	1162	8.8	91	0" / 0" (Inner
9306S-HM1C-3U	9316S3U-M08	1083	8.8	53	3 / 2 Hange
9306S-HM5C-3U	9316S3U-M10	1177	10.3	68	
9306S-HM3C-3U	9316S3U-M16	1162	8.8	91	

* Cast iron (C models) have nylon impeller & Viton/Ceramic seals, 316 stainless steel (S models) have polypropylene impeller and Life Guard (SiC) seals.

* For 2"/2" universal flange add '-U' to part number. See page 37 for flange fittings and clamps.

Case drain motor available - Add suffix Y, e.g. 9314C-M08Y. Viton®/Ceramic seal and o-ring repair kit part number: 3430-0332. Life Guard (SiC) seal repair kit part number: 3430-0589. Replacement fluid (680 mls) for ForceField seal chamber part number: 2160-0096.

9305C - HYDRAULIC DRIVE

Flow up to 689 l/min and pressures up to 10.7 bar. Available in cast iron with Viton®/ceramic or Life Guard (SiC) seals and a nylon impeller. Self-priming option available.

Model	Max. flow (l/min)	Max. pressure (bar)	Hyd. motor (l/min)	Inlet / Outlet
9305C-HM3C	689	10.7	72	2" NPT or BSP
9305C-HM3C-SP*	674	10.6	72	2" NPT or BSP

For the Life Guard (SiC) seal add suffix "-B".

* 'SP' denotes self-priming option with NPT thread. For BSP thread replace with 'BSP'.

* 'SP' denotes self-priming option with NPT thread. For BSP thread replace with 'BSP'.

9303 - HYDRAULIC DRIVE

Available in cast iron and 316 stainless steel for superior chemical corrosion resistance. Flow up to 556 LPM and pressure up to 10 bar. Cast iron models have nylon impeller and Viton®/Ceramic seal as standard. Stainless steel models have polypropylene impeller and Life Guard (SiC) carbide seals.

Model	Max. flow (l/min)	Max. pressure (bar)	Hyd. motor (l/min)	Inlet / Outlet
9303X-HM1C	432	9.0	49	
9303X-HM2C	367	6.5	23	11/2" / 11/4" NPT
9303X-HM3C	473	6.8	90	or
9303X-HM4C	435	6.4	26	2"/1½" flange*
9303X-HM5C	556	10	60	

For cast iron replace X with 'C', for 316 stainless steel replace X with 'S'. For self-priming version add "-SP".

For Life Guard (SiC) seal add suffix "-B".

* For 2" inlet / 11/2" outlet universal flange add suffix "-U".

Viton/Ceramic seal and o-ring repair kit part number 3430-0332.

Life Guard (SiC) seal repair kit part number: 3430-0589.

For full details of Hypro Centrifugal ranges and options, see current Hypro catalogue.

9047C - PTO DRIVE

Parallel oil bath gear drive for connection directly to a 540 rpm PTO. Capable of up to 800 l/min and pressure up to 12.4 bar. Cast iron with a glass filled nylon impeller. 2" inlet and 1½" BSP or NPT outlets. Fitted with Life Guard (SiC) seal as standard. Self-priming option available.

Model	Max. flow (l/min)	Max. pressure (bar)	Hyd. motor (l/min)	Inlet / Outlet
9047C	806	12.4	540	2" / 1½" NPT
9047C-SP*	738	11.7	540	2" / 1½" NPT





Hypro Transfer Pumps

Hypro Transfer Pumps are ideal for tank filling, high capacity liquid transfer irrigation and flood water removal. Offering flow rates up to 1832 l/min and up to 4.1 bar. Lightweight polypropylene casing suitable for use with agrochemicals. Self-priming when pre-filled with water. Maximum suction height of 5 metres. Impellers are made from either nylon or polypropylene with stainless steel inserts, allowing you to work with fluids containing solid particles up to 0.95 cm in diameter. Hydraulic, petrol or electric drive options.

HYDRAULIC MOTOR DRIVE





Model	Max. flow (l/min)	Max. pressure (bar)	Hyd. motor (l/min)	Inlet / Outlet
9342P-HM1C-5SP	757	4.0	38	2"
9342P-HM5C-5SP	780	4.1	42	2"
9343P-GM6Y-SP	1703	3.6	40	3"
9343P-GM10Y-SP	1832	4.0	60	3"

Y denotes case drain version.

Replacement EPDM Seal Kit part number: 3430-0635.

PETROL AND ELECTRIC DRIVES



Model	Max. flow (l/min)	Max. pressure (bar)	Motor type	Inlet / Outlet
1442P-65SP	757	4.0	6.5 HP	
9742P-050SPT	454	2.2	Single phase 50 Hz	0" (0" NDT
9742P-050SPT3	454	2.2	3 phase 50 Hz	Z / Z NPI
9742P-075SPT3	606	2.6	3 phase 50 Hz	

For full details of Hypro Transfer Pump ranges and options, see current Hypro catalogue.

Hypro Roller Pumps

4 or 8 revolving rollers create smooth flows up to 235 l/min and up to 20 bar, suitable for smaller sprayers or as an additional pump for higher pressure rinsing or chemical dilution. Roller pumps are self-priming and easily located on the sprayer and, with few moving parts, they are easily maintained. Hydraulic, PTO, petrol or electric drives are available. Casing, roller and seal materials can be specified according to the chemical compatibility required.





Model	Max. LPM	Max. BAR	Max. RPM	Connection	Solid Shaft
1502C	235	13.8	1000	11/2" NPT*	¹⁵ /16"
1502N	235	13.8	1000	11/2" NPT	¹⁵ /16"
1502XL	235	13.8	1000	11/2" NPT	¹⁵ /16"

1700 SERIES

Model	Max. LPM	Max. BAR	Max. RPM	Connection	Solid Shaft
1700C	170	13.8	1000	1" NPT	¹⁵ /16"
1700N	170	13.8	1000	1" NPT	¹⁵ /16"
1700XL	170	13.8	1000	1" NPT	¹⁵ /16"

7560 SERIES

Model	Max. LPM	Max. BAR	Max. RPM	Connection	Solid Shaft
7560C	85	20	1200	3/4" NPT	¹⁵ /16"
7560N	85	20	1200	3/4" NPT	¹⁵ /16"
7560XL	85	20	1200	3/4" NPT	¹⁵ /16"

7700 SERIES

Model	Max. LPM	Max. BAR	Max. RPM	Connection	Solid Shaft
7700C	83.7	13.8	800	3/4" NPT	¹⁵ /16"
7700N	83.7	13.8	800	3/4" NPT	¹⁵ /16"
7700XL	83.7	13.8	800	3/4" NPT	¹⁵ /16"

6500 SERIES

Model	Max. LPM	Max. BAR	Max. RPM	Connection	Solid Shaft
6500C	82.5	20.7	1200	3/4" NPT	5/8"
6500N	82.5	20.7	1200	3/4" NPT	⁵ /8"

C denotes cast iron, N demotes Ni-Resist and XL denotes Silvercast.

Standard 'super' rollers are suitable for most agrochemical spray liquids. For liquid fertiliser choose Ni resist or Silvercast with polypropylene rollers (add suffix '-T3') and Buna-N seals (add suffix 'M'). For mild acid spray liquids choose XL (Silvercast) with poly rollers and Vitom Seals (add suffix 'Q'). For Teflon rollers add suffix '-T2'. For reverse rotation: add suffix "-R".

*Also available in 1½ BSP thread.

For full details of Roller Pump ranges and options, see current Hypro catalogue.







Shurflo 12/24v Diaphragm Pumps

Amps

3.8

4.4

5.0

5.5

Amps

53

5.5

6.7

7.7 8.0 Port Size

3/8" NPTF

Port Size

1/2" MSPT

Power

12 Volt

Power

12 Volt

Shurflo diaphragm pumps use a flexible diaphragm to capture and discharge a fixed volume on each stroke with smooth, consistent flow up to 23.5 l/min. Standard features include heavy duty 12v or 24v motors suitable for continuous as well as intermittent operation. Shurflo pumps are self-priming. Bypass options are suited for agrochemical spraying where pressure varies, this feature avoids the pump cycling on and off too frequently. Automatic demand models for set flow and pressure situations such as spot spraving are also available. Ideal for smaller spravers, mini bulk transfer and fluid circulation applications. Some examples from the extensive Shurflo range are shown below.

Pressure (Bar)

0.7

1.4

2.1

2.8

Pressure (Bar)

07

1.4

2.1

8000 SERIES Model

8000-543-210

(Bypass)

2087 SERIES

Model

2087-593-135

(Automatic Demandl

208











Madal	Descentes (Dec)	Elow (I/min)	
8 SERIES			
	3.4	5.4	
Demand)	2.8	7.8	

Model	Pressure (Bar)	Flow (l/min)	Amps	Port Size	Power
2088-474-144 (Automatic Demand)	0.7	10.6	2.41		
	1.4	8.5	2.63	1/-" MCDT	2/ Volt
	2.1	6.6	2.73	72 MISPT	Z4 VOLL
	2.8	4.7	2.71		

Flow (l/min)

4.8

4.5

4 N

0.19

Flow (l/min)

10.6

10.2

8.9

4111 SERIES

Model	Pressure (Bar)	Flow (l/min)	Amps	Port Size	Power
4111-035 (Demand)	0.7	21.6	12.2		
	1.4	19.0	14.5	1/ " MDT	101/-14
	2.1	16.2	16.1	72 MP1	12 VOLL
	2.8	13.2	17.2		

8000 SERIES

Model	Pressure (Bar)	Flow (l/min)	Amps	Port Size	Power
5059-3610-D011 (Bypass)	0.7	17.8	9.0		
	2.1	15.5	12.0		12 Volt
	4.1	6.8	16.9	72 INPTE	
	5.5	1.5	20.1		

Valves and diaphragms of different material can be specified according to the chemical compatibility required. For full details of Shurflo pumps see www.shurflo.com.

Knapsack and Hand Held Sprayers

VERMOREL COMFORT PRO SPRAYERS

Adjustable padded straps and an ergonomic frame make the Vermorel sprayer ideal for the professional operator.

Choose the manual version, requiring just 10 strokes/min with left or right handed option or the Li-ion battery powered model that includes a 2.5 hour quick charger.



Other sprayer models and spraying accessories are available including; lances and extensions up to 3.6 m reach, spray booms, spray shields and pressure regulating valves.

For full details see www.knapsacksprayers.co.uk.

CO	SM		10	CD	D۸	
C U	214	03	10	Эг	NAI	EN

High performance pump, 60 cm lance, easily changeable nozzle and liquid level indicator. A lower cost option.

ELYTE SPRAYERS

Compression sprayers, ideal for spraying smaller areas.

Viton[®] seals allow use of more demanding spray materials, such as disinfectants.



Part Number	Models description	Capacity
18102022	Vermorel 2000*	16 litre
18102088	Vermorel 1800	16 litre
18102140	Vermorel 3000* Electric	18 litre
18102216	Cosmos 18	18 litre
18101005	Elyte 14	8 litre
18101003	Elyte 6	6 litre

* Includes pressure relief valve, telescopic lance & nozzle pack

NOZZLES FOR KNAPSACK AND HAND HELD SPRAYERS



POLIJET (AN) AND DEFLECTIP (DT) ANVIL 55-130°

A choice of spray angles suitable for different spray widths. Blockage resistant design (see page 26).





FULL CONE (FCX) 80°

Full pattern for spot treatment of weeds.



HOLLOW CONE (HCX) OR DISC & CORE

Fine droplets for spraying insecticides and fungicides (see page 25).



EVENSPRAY 80°

Distributes a medium fine spray evenly across the swath. Ideal for all targets (see page 24).

A kit containing Hollow Cone, Full Cone, Polijet and a 100 mesh green cup filter is also available, part number: 30HKNAP. For filter information see page 32.





Troubleshooting: Filters

Problem	Cause	Corrective Action	
Frequent nozzle blockage.	Filter screen too coarse.	Fit finer filter screen.	
Pump will not suck.	Suction filter blocked.	Clean filter screen.	
Pressure gauge fluctuates, nozzles splutter.	Air in line/pump sucking air.	Check suction lines for air leaks.	
Output falls across one boom section.	Pressure line filter blocked.	Clean filter screen.	
Main gauge pressure falling.	Suction and/or flushing filters blocked.	Clean and/or flush filters.	

NB. It is possible to "screen off" certain chemicals if filtration is too fine. Always check chemical label for specific advice on filtration.

RECOMMENDED FILTERS FOR DIFFERENT FLOW RATES

Approximate Flow Rate Per Spray Nozzle	Typical Spray Nozzle Example		Nozzle Filter	Small Pressure Line Filter Element	Large Pressure Line Filter Or Flushing Filter Element	Suction Filter Element
1.2 L/min	01	015	100#/Croop	90#/Vollow	90#/Vollow	50#/Blue
or less	02	03	100#/Green	80#/ fellow	00#/ Tellow	
1.2 to 3.2 L/min	04	05	50#/Blue	50#/Blue	50#/Blue	30#/Red
	06	08				
3.2 L/min or more	1	0	30#/Pod	00,11/D	00/// [5]	30#/Red
	15	20	30#/Red	30#/Red	30#/Reu	

Filter colour coding is based on ISO 19732:2007. For Hypro filters, see pages 32 and 35.

Troubleshooting: General Spraying

Symptom	Problem	
	Chemical remaining in tank after spraying. Insufficient chemical applied resulting in poor agrochemical performance.	
	Insufficient chemical in tank to complete spraying. Too much chemical applied therefore likelihood of damage to the crop.	
	Poor distribution across boom. Strips that are untreated after spraying or strips showing damage to crop.	
	Visible cloud behind sprayer during operation or damage to neighbouring crops.	
	Excessive weed, pest, disease infestation and poor crop growth.	

Cause (s)	Corrective Action	
Pressure gauge or regulator inaccurate.	Test, recalibrate and replace if necessary.	
Restrictions in pipes and/or hoses.	Check pressure at nozzle and note difference with main gauge.	
	Fit larger or better routed pipe and/or hoses.	
Blocked nozzles or filters.	Clean and calibrate nozzles (see page 7). Clean all filters.	
Worn or damaged nozzles.	Check and replace nozzles.	
Pressure gauge or regulator inaccurate.	Test, recalibrate and replace if necessary.	
Worn or damaged nozzles.	Check and replace nozzles.	
DCV or nozzle valve damaged or worn preventing nozzle shut-off.	Replace or service DCV or nozzle valve.	
Blocked nozzles or filters.	Clean and calibrate nozzles (see page 7). Clean nozzle filters.	
Worn or damaged nozzles.	Check and replace nozzles.	
Boom height incorrect or excessive boom bounce.	Check boom height relative to spray angle of nozzles, (see page 5).	
	Reduce speed and review nozzle choice.	
Spraying pressure too high.	Reduce spraying pressure to recommended level.	
Pressure gauge inaccurate.	Replace gauge.	
Too windy for spraying.	Discontinue until wind drops to acceptable level (see page 4).	
Wrong choice of nozzles or pressure.	Consider using drift reducing nozzles or reducing pressure.	
Wrong choice of nozzles or pressure.	Consult chemical label and Hypro for best nozzle choice.	
Worn or damaged nozzle.	Check and replace nozzles as appropriate.	
Incorrect boom height.	Check and adjust (see page 5).	
Poorly maintained sprayer.	Have sprayer checked by an AEA approved sprayer test station.	
Not related to application.	Ask your agronomist or chemical distributor for advice.	

Troubleshooting: Centrifugal Pumps (Hydraulic Motor)

In case of problems, first consider if the most appropriate pump has been selected and is correctly plumbed into the hydraulic system. If performance is not satisfactory, check the following guide for possible problems and solutions.



Problem: Low Fluid Discharge	Corrective Action*	
Pump not primed.	Remove topmost vent plug from face of pump and run pump to expel trapped air.	
Air leaks in inlet line.	Check and reseal inlet fittings.	
Blocked or clogged line filter.	Inspect filter and clear any debris from screen.	
Undersize inlet line or collapsed hose.	Suction line should be the same diameter as inlet port of pump or larger.	
Incorrectly sized hydraulic motor.	Select correct size motor for your hydraulic system.	
Eye of impeller rubbing on volute.	Remove volute (front cover) and inspect the impeller. If wear detected, sand the impeller eye O.D. with emery cloth.	

Problem: Hydraulic System Overheating	Corrective Action*
Incorrectly sized hydraulic motor.	Select correct size motor for your hydraulic system.
Insufficient hydraulic hose size.	Check hydraulic hose size. Hose should be at least $\mathcal{V}_2^{\prime\prime}$ or $\mathcal{H}^{\prime\prime}$ for large open centre systems.
Bypass Adjustment Screw set to bypass too much oil.	Close adjustment screw on side of hydraulic motor to lessen the amount of oil being bypassed.
Incorrect metering orifice installed in pressure port.	Refer to installation manual for correct sizing.

* Always refer to pump installation manual before working on a pump. Hypro pump manuals can be found at www.hypro.pentair.com.

Troubleshooting: Diaphragm Pumps

In case of problems, first consider if the most appropriate pump has been selected and is correctly plumbed into the hydraulic system. If performance is not satisfactory, check the following guide for possible problems and solutions.



Problem: Pump Does Not Suck	Corrective Action*	
Suction filter blocked.	Clean filter.	
Diaphragm or valves damaged or not seating.	Check valves and clean seats. Check and replace diaphragms. Blueflex long life diaphragm part number: 47550081.	
Restriction in suction line.	Rectify restriction.	
Air entering pump inlet.	Check for leaks in the hose and pipework on the suction side of the pump. Once resolved, with one or more boom sections open, run pump for 1 or 2 minutes at zero pressure, to evacuate all air.	
Problem: Gauge Needle Fluctuates & Nozzles Spit Air	Corrective Action*	
Pump not evacuated of air or sucking air.	Check for leaks in the hose and pipework on the suction side of the pump. Once resolved, with one or more boom sections open, run pump for 1 or 2 minutes at zero pressure, to evacuate all air.	
Problem: Pump & Gauge Needle Pulsate	Corrective Action*	
Incorrect pressure in air receiver.	Pressurise air receiver to between 25 and 33% of operating pressure.	
Problem: Loss Of Pump Pressure	Corrective Action*	
Pressure regulator faulty or lacking capacity.	Repair or replace pressure regulator.	
Pump capacity insufficient for nozzles fitted.	Change nozzles and / or spraying speed.	
Diaphragm / valves damaged.	Check and replace. Blueflex long life diaphragm part number: 47550081.	
Flow restricted.	Check all filters and lines.	

* Always refer to pump installation manual before working on a pump.

Conversions & Formulae

NOZZLE OUTPUT FOR OVERALL SPRAYING

Litres/min per nozzle = L/Ha x km/hr x nozzle spacing (m)

600

NOZZLE OUTPUT FOR BAND SPRAYING

Litres/min per nozzle = L/Ha x km/hr x band width (m)

600

CORRECTION FOR SPECIFIC GRAVITY OF SPRAYED LIQUID

Application rates shown in the nozzle charts in this pocket guide are based on tests with plain water. Calculating a Correction Factor allows you to use the tables to select a nozzle for liquids that have a different specific gravity (S.G.) to water (e.g. liquid fertiliser):

Correction Factor = $\sqrt{\frac{1}{S.G.}}$

Use the Correction Factor to calculate a Reference Application Rate:

Reference Application Rate l/ha = Target Application Rate in L/Ha Correction factor

Use this Reference Application Rate to select a nozzle from the charts on pages 14-28. These settings will then apply the **Target Application Rate** of the higher S.G. fluid.

Example: When aiming to supply 240 l/ha of spray liquid with a specific gravity of 1:28 the correction factor calculates to 0.88:

240 l/Ha = 272 l

 $\frac{1000}{0.88}$ = 273 (use this figure to select the nozzle, and it will apply 240 l/ha)

USEFUL CONVERSIONS

	MULTIPLY BY	TO OBTAIN
Centimetres (cm)	x 0.3937	inches
Metres (m)	x 3.281	feet
Kilometres (km)	x 0.6214	miles
Hectares (Ha)	x 2.471	acres
Millilitres (ml)	x 0.035	fluid ounces
Litres (l)	x 0.22	Imperial gallons
Litres (l)	x 0.264	US Gallons
Bar	x 14.5	psi

To convert litres/hectare to gallons/acre divide by 11.3 (imperial)



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